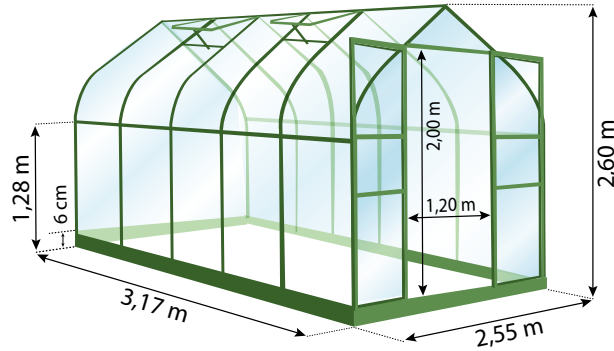
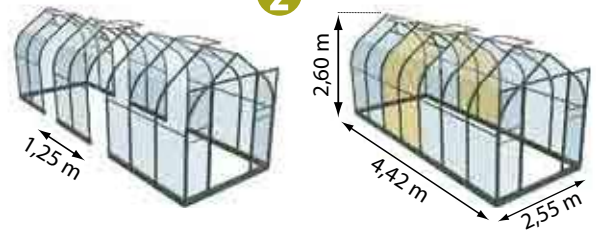


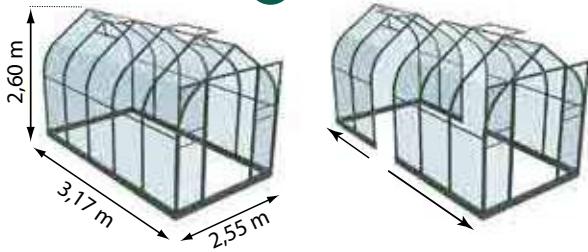
# LAMS



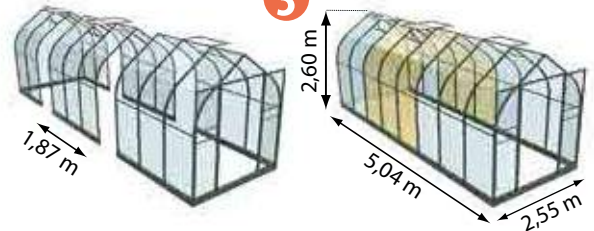
2



1



3



**1** Module de base - Basismodul - Basic module  
3,17 x 2,55 x 2,60 m (8,10 m<sup>2</sup>)

**2** Extension - Erweiterung - Extension  
1,25 x 2,55 x 2,60 m (3,20 m<sup>2</sup>)

**3** Extension - Erweiterung - Extension  
1,87 x 2,55 x 2,60 m (4,80 m<sup>2</sup>)

SERRES - GEWÄCHSHÄUSER - GREENHOUSES

ALOÉ

**8,10 M<sup>2</sup> / 11,30 M<sup>2</sup> / 12,90 M<sup>2</sup>**



# NOTICE DE MONTAGE

## IMPORTANT

- Merci de lire ces instructions attentivement avant de commencer le montage de la serre.
- Merci de vous assurer que toutes les pièces mentionnées sur cette notice sont présentes dans le carton et de vérifier les quantités.
- Merci de suivre les étapes dans l'ordre indiqué par la notice.
- Veuillez conserver soigneusement ce manuel de montage pour une consultation ultérieure.

## CONSEILS DE SÉCURITÉ

- Veuillez porter gants, chaussures et lunettes de protection pour le montage de la serre.
- Respectez les conseils de sécurité des outils que vous utilisez pour ce montage.
- En cas d'intempéries (pluie, vent, orage...), ne montez pas votre serre.
- La serre doit être montée par 2 personnes.
- Les sachets plastiques et les petits composants sont à tenir hors de portée des enfants. Eloignez les enfants de la zone de montage.
- L'aluminium est un métal conducteur d'électricité, tenez les profilés aluminium éloignés de toute source électrique.
- Tout appareil produisant de la chaleur ne doit pas être stocké dans la serre (barbecue, chalumeau, ...).
- La serre doit être positionnée et fixée sur un sol horizontal et plan, non exposé au vent.
- Vérifiez l'absence de réseaux (eau, électricité, gaz) sous l'emplacement de montage de la serre.
- Attention, ne pas monter sur le toit : risque de chute et de blessures graves.
- En cas de forte chute de neige ne pas laisser la neige s'accumuler sur le toit.

## CONSEILS D'ENTRETIEN

- Pour nettoyer votre serre, utilisez de l'eau claire savonneuse.
- N'utilisez surtout pas d'acétone, des nettoyants abrasifs ou autres détergents spéciaux pour nettoyer les panneaux.
- Graissez régulièrement le rail de porte.
- Dégagez le toit de la neige et des feuilles.



## SERVICE CLIENTS

Site internet : [www.sav-doviris.com](http://www.sav-doviris.com)



# MONTAGEANLEITUNG

## WICHTIG

- Bitte lesen Sie diese Anleitung sorgfältig durch, bevor Sie mit der Montage beginnen.
- Bitte stellen Sie sicher, dass alle in dieser Anleitung aufgeführten Einzelteile im Karton vorhanden sind und prüfen Sie die Mengen.
- Bitte folgen Sie den Schritten in der im Handbuch angegebenen Reihenfolge.
- Bewahren Sie diese Anleitung für späteres Nachschlagen sorgfältig auf.

## SICHERHEITSHINWEISE

- Bitte tragen Sie bei der Montage des Gewächshauses Handschuhe, Schuhe und Schutzbrille.
- Beachten Sie die Sicherheitshinweise der Werkzeuge, die Sie für diese Montage verwenden.
- Stellen Sie Ihr Gewächshaus nicht bei schlechtem Wetter (Regen, Wind, Gewitter. . .) auf.
- Das Gewächshaus muss von 2 Personen zusammengebaut werden.
- Die Plastiktüten und Kleinteile sollten außerhalb der Reichweite von Kindern aufbewahrt werden. Halten Sie die Kinder vom Montagebereich fern.
- Aluminium ist ein elektrisch leitfähiges Metall, halten Sie die Aluminiumprofile von allen elektrischen Quellen fern.
- Wärmeerzeugenden Geräte (Grill, Brenner, . . .) dürfen im Gewächshaus nicht gelagert werden.
- Das Gewächshaus muss auf einem horizontalen und ebenen, nicht dem Wind ausgesetzten Boden aufgestellt und befestigt werden.
- Stellen Sie sicher, dass es keine Netze (Wasser, Strom oder Gas) unter dem Installationsort gibt.
- Achtung, nicht auf das Dach steigen: Sturz- und schwere Verletzungsgefahr.
- Bei starkem Schneefall den Schnee nicht auf dem Dach ansammeln lassen.

## PFLEGEHINWEISE

- Verwenden Sie zur Reinigung Ihres Gewächshauses klares Seifenwasser.
- Verwenden Sie kein Aceton, Scheuermittel oder andere Reinigungsmittel zum Reinigen der Platten.
- Regelmäßig die Türschiene schmieren.
- Räumen Sie das Dach frei von Schnee und Laub.



## KUNDENSERVICE

[kontakt@gewaechshaus-lams.com](mailto:kontakt@gewaechshaus-lams.com)



# ASSEMBLY INSTRUCTIONS

## IMPORTANT

- Please read these instructions carefully before starting to assemble the greenhouse.
- Please ensure that all the components mentioned in this instruction are present in the box and check the quantities.
- Please follow the steps in the order indicated by the manual.
- Please keep this assembly instruction in a safe place for future reference.

## SAFETY WARNINGS

- Please wear gloves, shoes and safety goggles when assembling the greenhouse.
- Follow the safety instructions of the tools you use for this assembly.
- In case of bad weather (rain, wind, thunderstorm, ...), do not set up your greenhouse.
- The greenhouse must be assembled by 2 people.
- Plastic bags and small components should be kept out of reach of children. Keep children away from the assembling area.
- Aluminium is a metal with electrical conductivity, keep aluminium profiles away from any electrical source.
- Not all heat-producing appliances (barbecue, torch, ...) can be stored in the greenhouse.
- The greenhouse must be positioned and fixed on a horizontal and even ground, not exposed to wind.
- Check the absence of networks (water, electricity, gas) underneath the installation site of the greenhouse.
- Beware, do not climb on the roof: risk of fall and serious injuries.
- In case of heavy snowfall, do not allow snow to accumulate on the roof.

## MAINTENANCE TIPS

- To clean your greenhouse, use clear soapy water.
- Do not use acetone, abrasive cleaners or other special detergents to clean the panels.
- Grease the door rail regularly.
- Clear the roof of snow and leaves.



## CUSTOMER SERVICE

Website : [www.sav-doviris.com](http://www.sav-doviris.com)

# SOMMAIRE - INHALTSVERZEICHNIS - CONTENTS

**1** Module de base 8,10 m<sup>2</sup> - pages 06 à 36  
Basismodul 8,10 m<sup>2</sup> - Seiten 06 bis 36  
Basic modul 8,10 m<sup>2</sup> - pages 06 to 36

**2** Module de base 8,10 m<sup>2</sup> et extension 3,20 m<sup>2</sup> - pages 37 à 57  
Basismodul 8,10 m<sup>2</sup> und Erweiterung 3,20 m<sup>2</sup> - Seiten 37 bis 57  
Basic modul 8,10 m<sup>2</sup> and extension 3,20 m<sup>2</sup> - pages 37 to 57

**3** Module de base 8,10 m<sup>2</sup> et extension 4,80 m<sup>2</sup> - pages 58 à 78  
Basismodul 8,10 m<sup>2</sup> und Erweiterung 4,80 m<sup>2</sup> - Seiten 58 bis 78  
Basic modul 8,10 m<sup>2</sup> and extension 4,80 m<sup>2</sup> - pages 58 to 78

## SERRE - GEWÄCHSHAUS - GREENHOUSE

### ALOÉ 8,10 M<sup>2</sup>

#### RÉFÉRENCES - ARTIKELNUMMERN - CODES :

● RAL 6009 : 788704

### ALOÉ 3,20 M<sup>2</sup>

#### RÉFÉRENCES - ARTIKELNUMMERN - CODES :

● RAL 6009 : 794648

### ALOÉ 4,80 M<sup>2</sup>

#### RÉFÉRENCES - ARTIKELNUMMERN - CODES :

● RAL 6009 : 794651

---

NUMÉRO DE TRAÇABILITÉ - RÜCKVERFOLGBARKEITSNUMMER - TRACEABILITY NUMBER


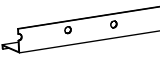
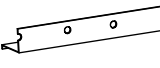










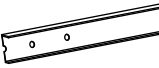
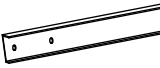
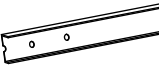
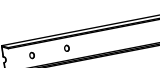











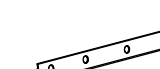


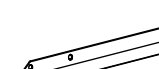
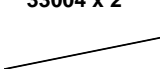
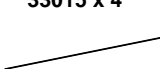
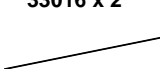
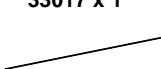
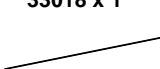
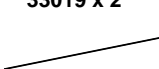
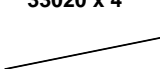
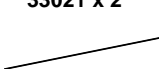

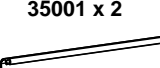
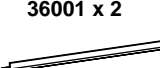
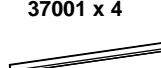
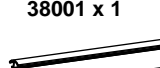
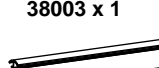
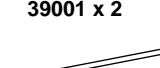

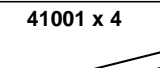
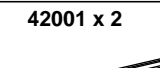
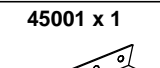
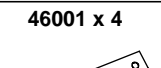
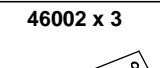
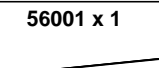
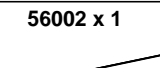
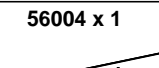
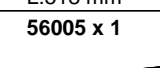
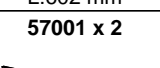
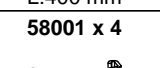
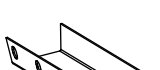

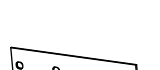
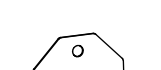
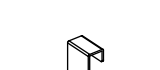


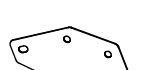
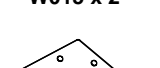
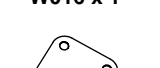
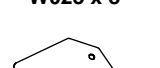

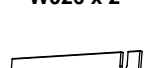



2021.10

# NOMENCLATURE - STÜCKLISTE - BILL OF MATERIALS

## ALOÉ 8,10 M<sup>2</sup>



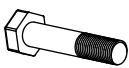




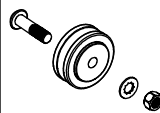

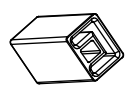

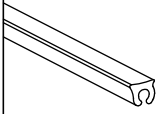



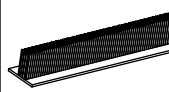
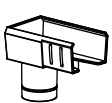


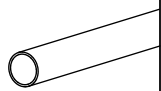

Colis - Paket - Parcel

1/3 & 2/3






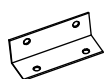
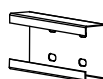

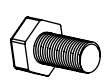


PROFILÉS ALUMINIUM - ALUMINIUMPROFILE - ALUMINIUM PROFILES							
01001 x 1  L:1241 mm	01002 x 1  L:1241 mm	01007 x 1  L:1862.5 mm	01008 x 1  L:1862.5 mm	01009 x 1  L:610 mm	01010 x 1  L:1874 mm	10003 x 2  L:1267 mm	15001 x 2  L:270 mm
18001 x 2  L:612 mm	20001 x 1  L:100 mm	21002 x 1  L:1991 mm	22002 x 1  L:1991 mm	23001 x 1  L:1235.5 mm	23002 x 1  L:1235.5 mm	23003 x 1  L:1235.5 mm	23004 x 1  L:1235.5 mm
23005 x 1  L:1857 mm	23006 x 1  L:1857 mm	24001 x 4  L:1160 mm	25002 x 8  L:1214 mm	25009 x 2  L:422 mm	25014 x 2  L:2030 mm	25015 x 2  L:2030 mm	25016 x 1  L:2030 mm
25017 x 8  L:1862 mm	27012 x 4  L:1214 mm	27013 x 2  L:1884 mm	27014 x 2  L:1884 mm	30002 x 1  L:1874 mm	30003 x 1  L:610 mm	32002 x 1  L:1250 mm	32003 x 1  L:1250 mm
33004 x 2  L:619 mm	33015 x 4  L:1658 mm	33016 x 2  L:1289 mm	33017 x 1  L:619 mm	33018 x 1  L:619 mm	33019 x 2  L:1680 mm	33020 x 4  L:1300 mm	33021 x 2  L:755 mm
34004 x 2  L:1991 mm	35001 x 2  L:621 mm	36001 x 2  L:621 mm	37001 x 4  L:621 mm	38001 x 1  L:1241 mm	38003 x 1  L:1862.5 mm	39001 x 2  L:634 mm	40001 x 2  L:602 mm
41001 x 4  L:518 mm	42001 x 2  L:602 mm	45001 x 1  L:400 mm	46001 x 4  L:250 mm	46002 x 3  L:200 mm	56001 x 1  L:1862.5 mm	56002 x 1  L:1862.5 mm	56004 x 1  L:1241 mm
56005 x 1  L:1241 mm	57001 x 2  L:400 mm	58001 x 4  L:18 mm					
PETITS COMPOSANTS - KLEINTEILE - SMALL COMPONENTS							
W002 x 2 	W003 x 7 	W004 x 2 	W005 x 1 	W006 x 120 	W007 x 416 	W013 x 1 	W014 x 4 
W015 x 2 	W016 x 1 	W023 x 8 	W024 x 12 	W026 x 2 	1001 x 281  M6	1002 x 257  M6 x 12 mm	1003 x 11  M6 x 8 mm

# NOMENCLATURE - STÜCKLISTE - BILL OF MATERIALS

## ALOÉ 8,10 M<sup>2</sup>

1004 x 32  M3.5 x 16 mm	1005 x 16  M3.5 x 6 mm	1006 x 2  M6 x 35 mm	1011 x 8  M6 x 14 mm	1012 x 2  M6 x 5 mm	1014 x 1  M6 x 18 mm	1015 x 4  Ø 6	2001 x 4 
2002 x 4 	2004 x 2 	2005 x 4 	2006 x 100m 	2009 x 2 	2010 x 2 	2018 x 2 	2021 x 2  L:1990 mm
2022 x 2 	2023 x 2 	2028 x 6 	2033 x 2  L:1040 mm	2038 x 2  L:38 mm			








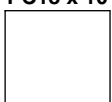
### BASE ET VISSERIE - FUNDAMENTRAHMEN UND SCHRAUBEN - GREENHOUSE BASE AND SCREWS


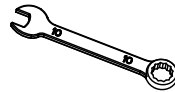


D007 x 4  1894 x 60 x 30 mm	D008 x 2  650 x 60 x 30 mm	D009 x 2  1272 x 60 x 30 mm	D011x 4 	D012 x 2 	D013 x 4 	D014 x 4 	1008 x 32 
1009 x 32  M6 x 12 mm	1010 x 32  M6	W008 x 21 					

### Colis - Paket - Parcel

3/3

### VERRES - GLÄSER - GLAZING

1 x 40  610 x 610 mm	4 x 6  610 x 229 mm	5 x 2  600 x 544 mm	11 x 4  610 x 434/8 mm	16 x 8  610 x 549 mm	26 x 20  610 x 375 mm	27 x 4  610 x 610 mm	PC18 x 10  610 x 610 mm
---	--	--	---	---	--	---	--

<b>OUTILS INCLUS VORHANDENES WERKZEUG TOOLS INCLUDED</b>		<b>NON INCLUS NICHT VORHANDEN NOT INCLUDED</b>	
 M6/10 mm	 M6/10 mm		 10 m

# MONTAGE BASE - MONTAGE FUNDAMENTRAHMEN - BASE ASSEMBLING

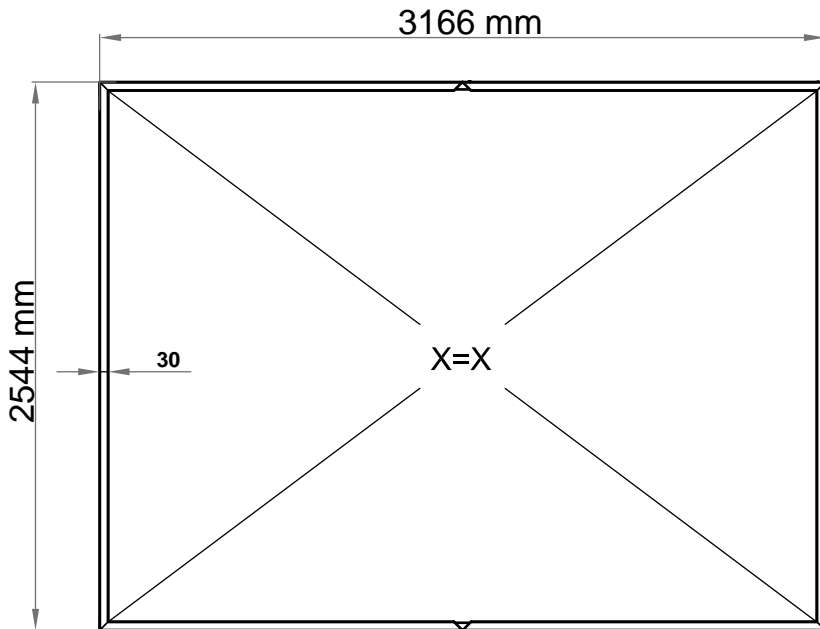
Il est impératif que la base soit montée de niveau.



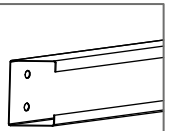
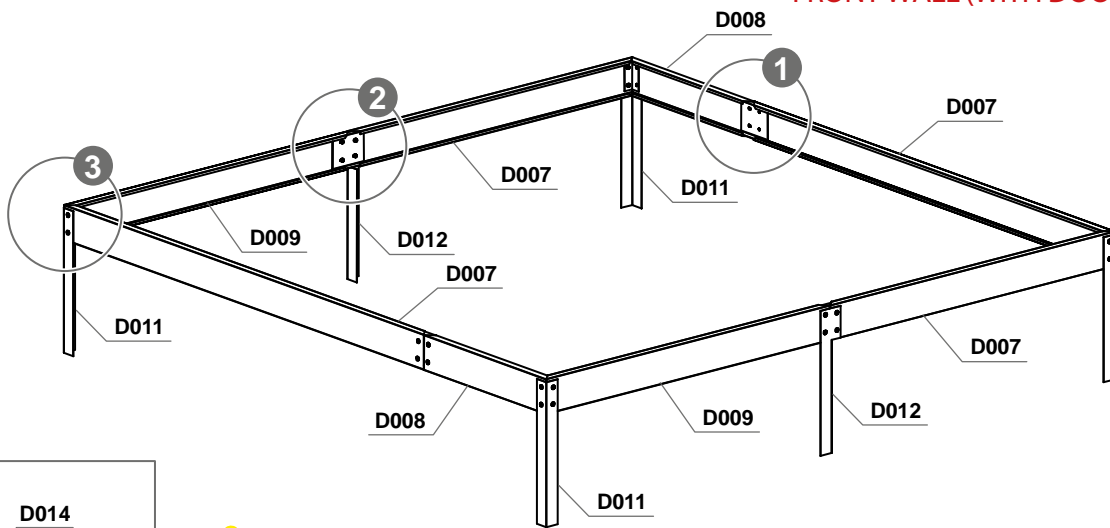
Es ist zwingend erforderlich, dass der Fundamentrahmen auf einem ebenen Untergrund montiert wird.

It is imperative that the greenhouse base is leveled.

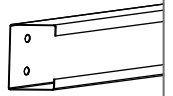
Module de base  
Basismodul  
Basic module



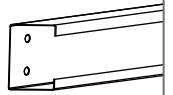
 FACE AVANT (AVEC PORTE)  
VORDERWAND (MIT TÜR)  
FRONT WALL (WITH DOOR)



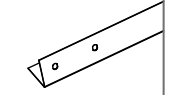
D007 x 4



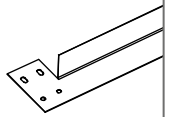
D008 x 2



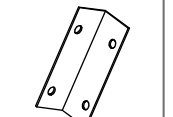
D009 x 2



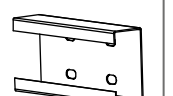
D011 x 4



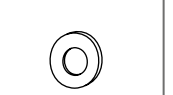
D012 x 2



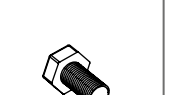
D013 x 4



D014 x 4



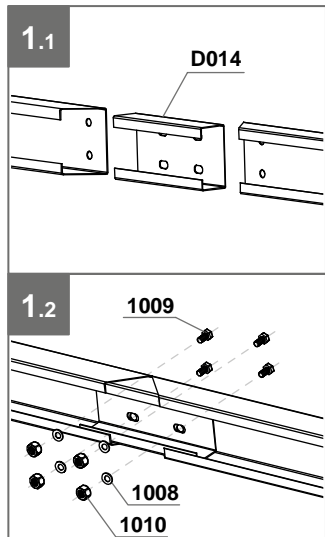
1008 x 32



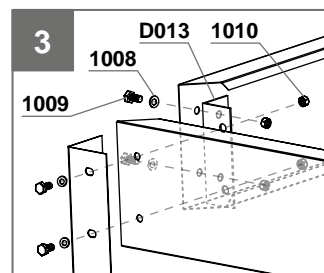
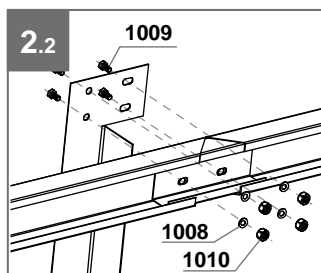
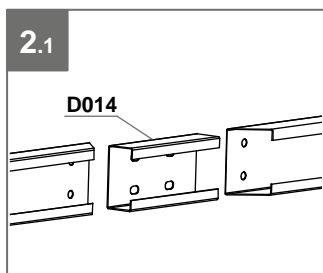
1009 x 32



1010 x 32



Plots béton / Punktfundament / Point foundation : D013 + D011 + D012.  
Dalle ou pourtour béton / Streifenfundament / Concrete slab or frame : D013.

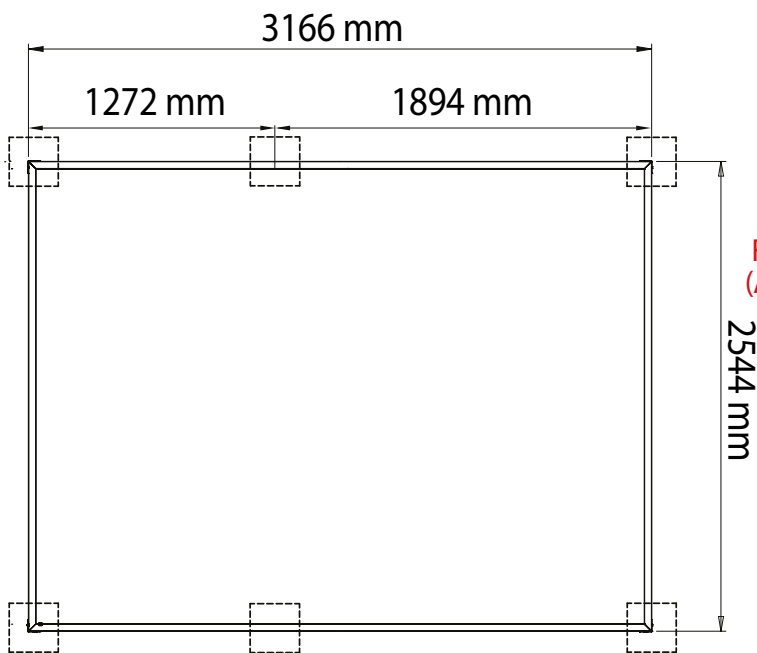




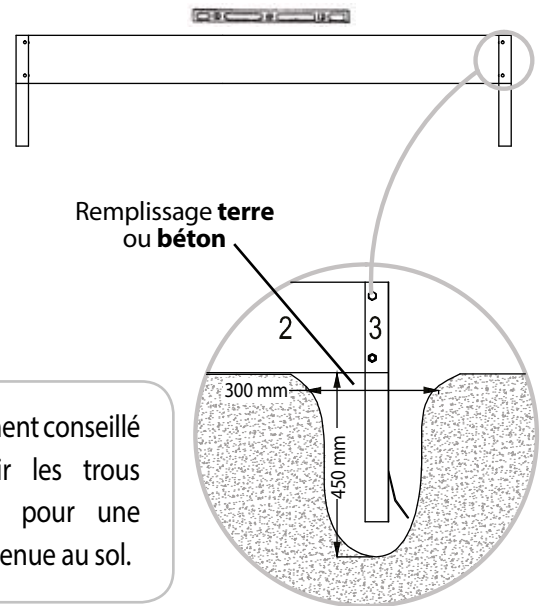
# FIXATION DE LA BASE AU SOL

## FIXATION EN PLEINE TERRE

- Positionner la base à l'endroit voulu, de niveau sur un sol damé.
- Repérer l'emplacement des pattes de scellement suivant le schéma ci-dessous.
- Marquer un carré de 300 x 300 mm autour des pattes de scellement et creuser sur une profondeur de 450 mm.
- Placer la base, la mettre de niveau et remplir les trous de béton.



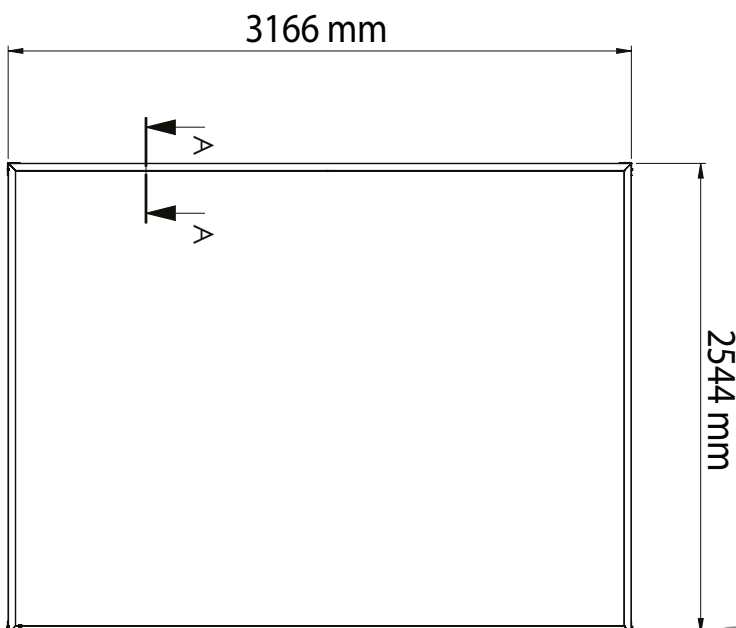
**FACE AVANT  
(AVEC PORTE)**



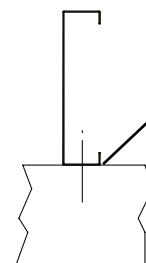
Il est vivement conseillé de remplir les trous de béton pour une meilleure tenue au sol.

**OU**

## FIXATION SUR DALLE BÉTON



Détail A-A



Fixation par chevilles à l'intérieur de la base



**Visseries et chevilles de fixation non fournies**

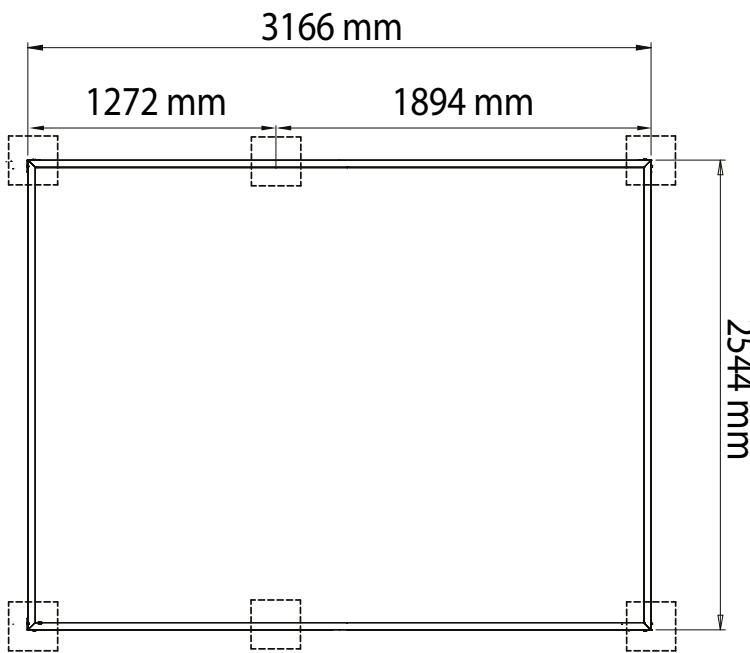
Il est laissé à votre libre choix et décision, l'utilisation des fixations adéquats selon les supports que vous décidez d'utiliser (pourtour bois, parpaings, plaques ciment, ...).



# BEFESTIGUNG DES FUNDAMENTRAHMENS AM BODEN

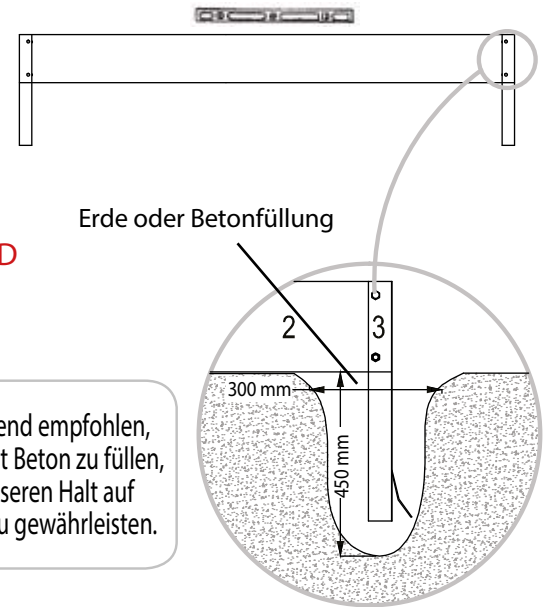
## BEFESTIGUNG AUF ERDBODEN (Punktfundament)

- Stellen Sie den Fundamentrahmen an der gewünschten Stelle, auf einem ebenen Boden.
- Finden Sie die Stelle der Ankerbeine gemäß dem untenstehenden Schema.
- Markieren Sie ein 300 x 300 mm Quadrat um die Ankerbeine herum und graben Sie 450 mm tief.
- Den Fundamentrahmen platzieren, nivellieren und die Löcher mit Beton füllen.



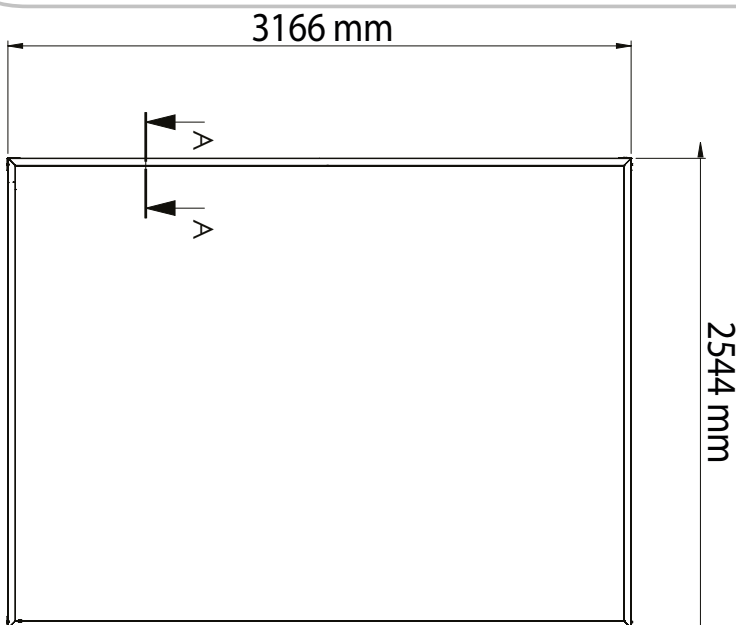
 **VORDERWAND (MIT TÜR)**

Es wird dringend empfohlen, die Löcher mit Beton zu füllen, um einen besseren Halt auf dem Boden zu gewährleisten.

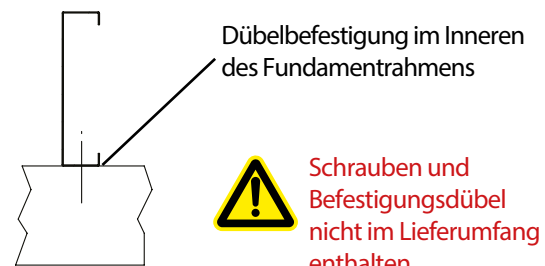


**ODER**

## BEFESTIGUNG AUF BETONDECKE (Streifenfundament)



Detail A-A



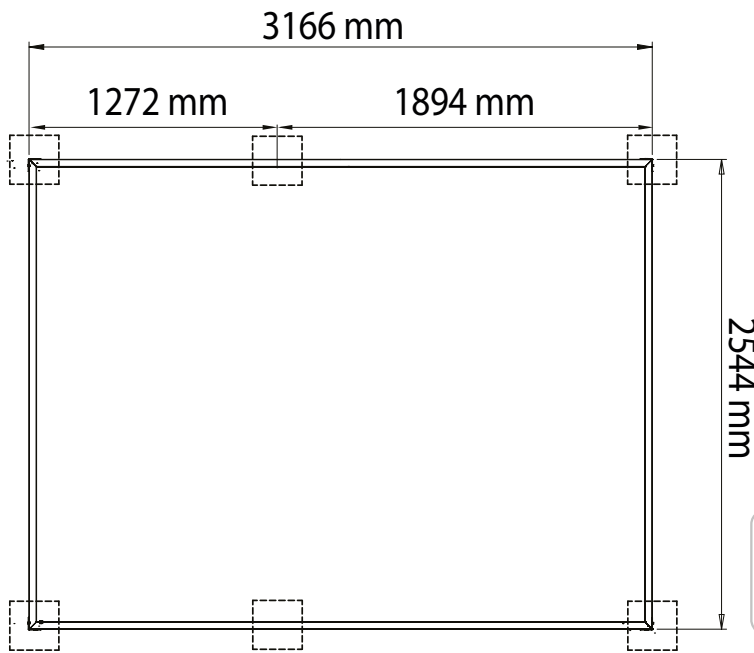
Es bleibt Ihrer freien Wahl und Entscheidung überlassen, die geeigneten Befestigungsmittel entsprechend der von Ihnen gewählten Träger (Holzumrandung, Bausteine, Zementplatten,...) zu verwenden.



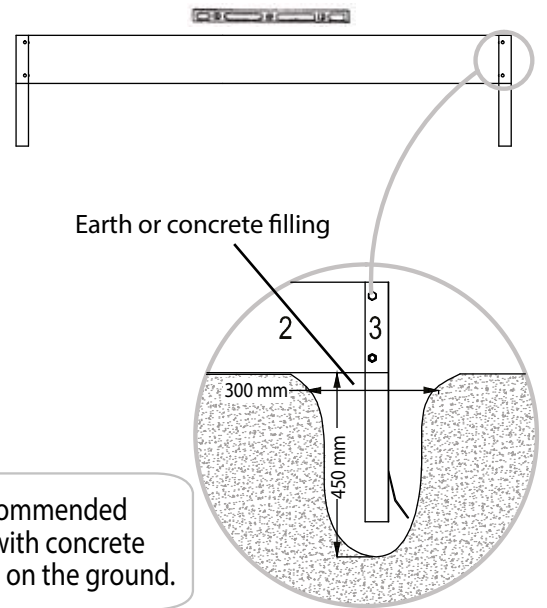
# FIXING THE GREENHOUSE BASE TO THE GROUND

## FIXING ON SOIL (POINT FOUNDATION)

- Position the greenhouse base in the desired location at a level position.
- Locate the base legs as shown bellow.
- Mark a 300 x 300 mm square around the base legs and dig 450 mm deep.
- Place the greenhouse base, level it and fill the holes with concrete.



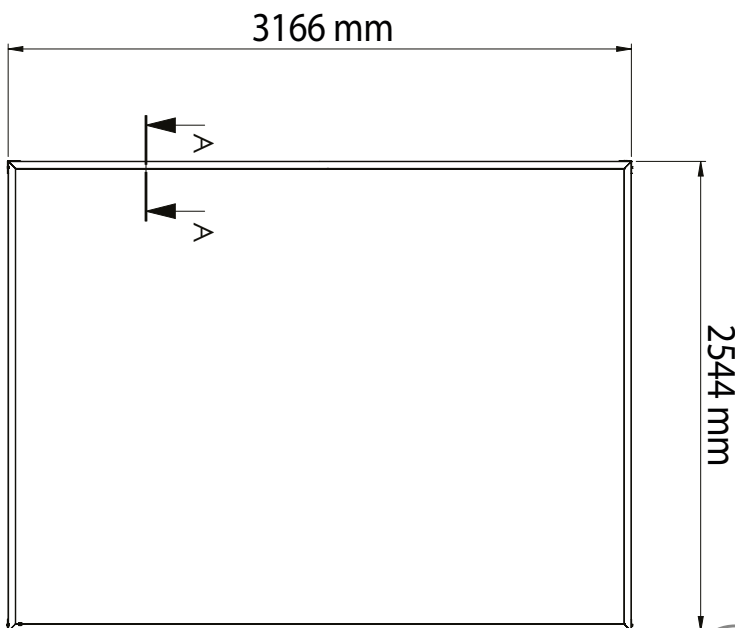
FRONT WALL  
(WITH DOOR)



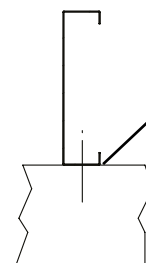
It is strongly recommended to fill the holes with concrete for a better hold on the ground.

OR

## FIXING ON CONCRETE SLAB



Detail A-A



Rawplug fastening inside the greenhouse base



Screws and rawplugs not provided

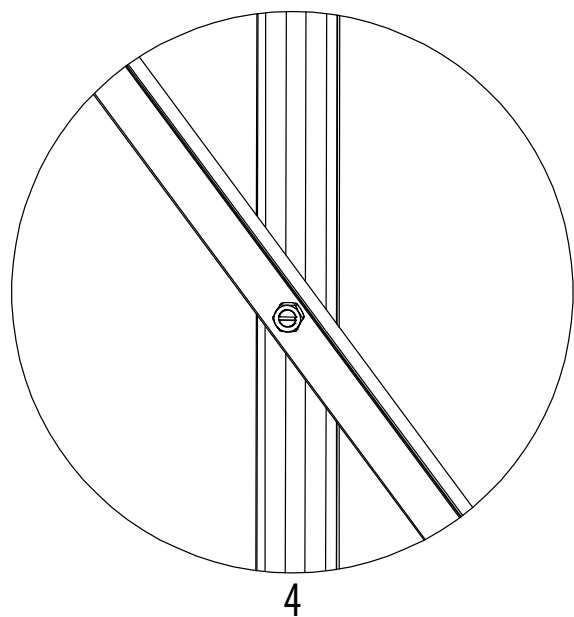
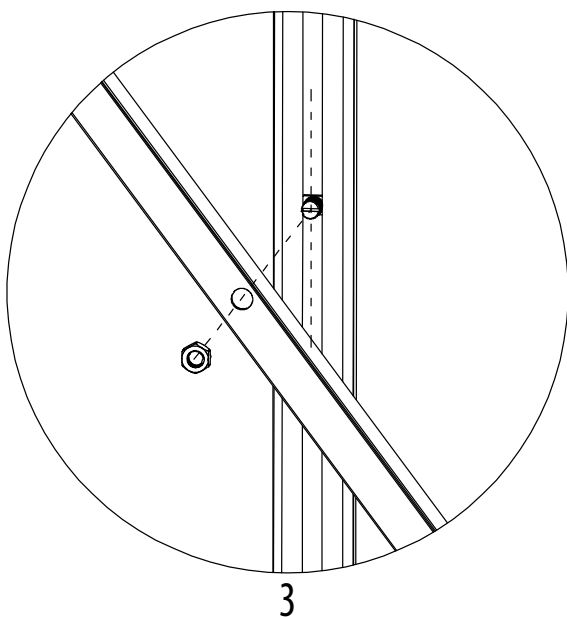
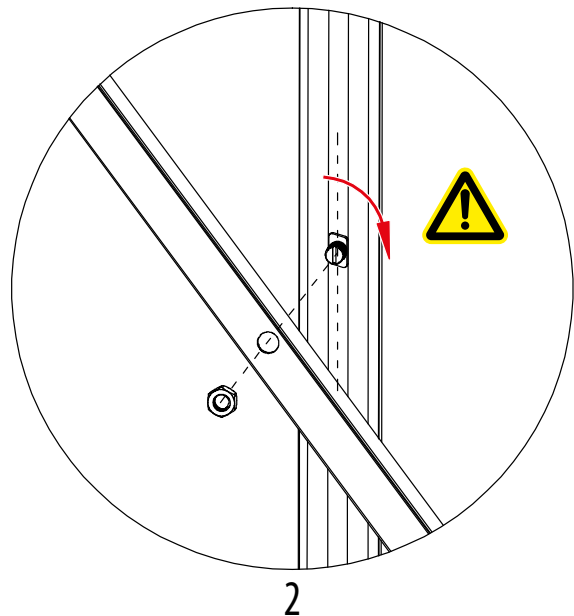
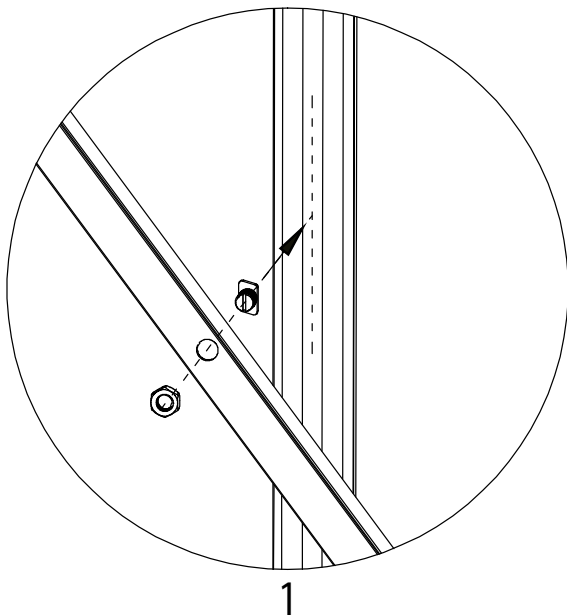
It remains to your free choice and decision to use the suitable fastening means according to the supports you chose (wood border, building stones, cement plates etc.)

# VIS 1002 & 1003 - SCHRAUBEN 1002 & 1003 - SCREWS 1002 & 1003

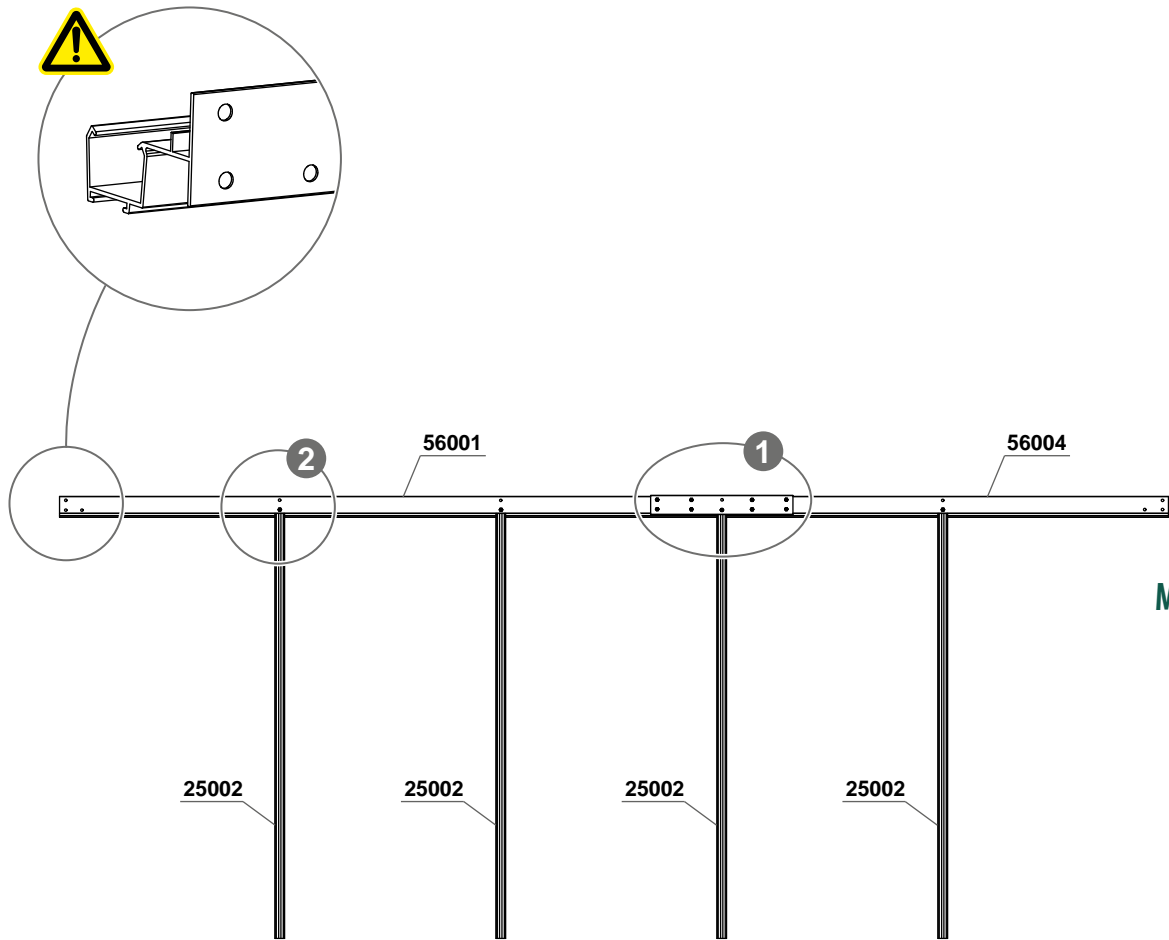
Mise en place des vis 1002 et 1003 dans les rainures en forme de T des profilés aluminium :  
Entrez la tête de vis dans la rainure du profilé et tournez à 90° afin qu'elle ne puisse pas sortir du  
profilé. Assemblez la/les pièce(s) nécessaire(s) et serrez l'écrou.

Verwendung der Schrauben 1002 und 1003 in den t-förmigen Nuten der Aluminiumprofile :  
Schraubenkopf in die Profilnut stecken und diesen um 90° drehen, damit er nicht aus dem Profil  
herauskommt. Bauen Sie das/die benötigte(n) Einzelteil(e) zusammen und ziehen Sie die  
Schraubenmuttern an.

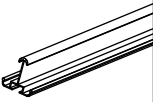
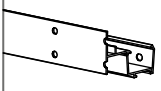
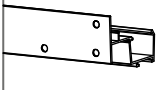
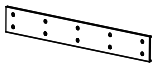
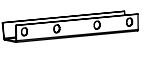


Principle of use of screws 1002 and 1003 in the T-shaped grooves of the aluminium profiles :  
Enter the screw head into the groove of the profile and turn the screw head at 90° so that it cannot  
exit the profile. Assemble the required part(s) and tighten the screw nut.

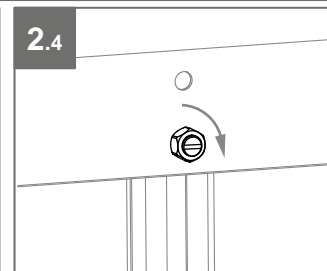
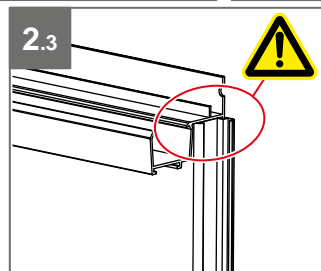
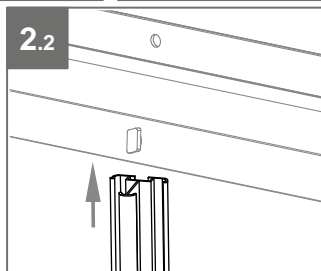
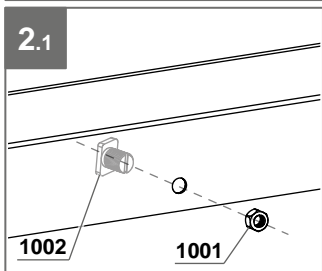
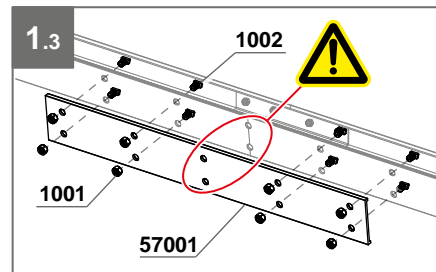
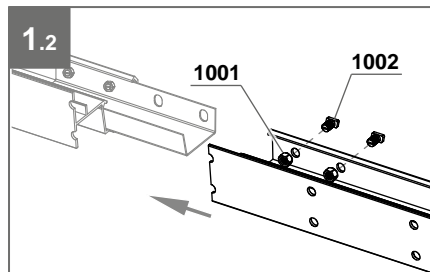
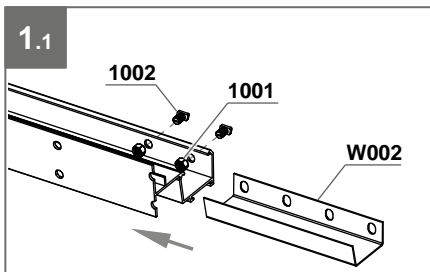


# LONG-PAN (CÔTÉ) A1 - SEITENWAND A1 - SIDE WALL A1

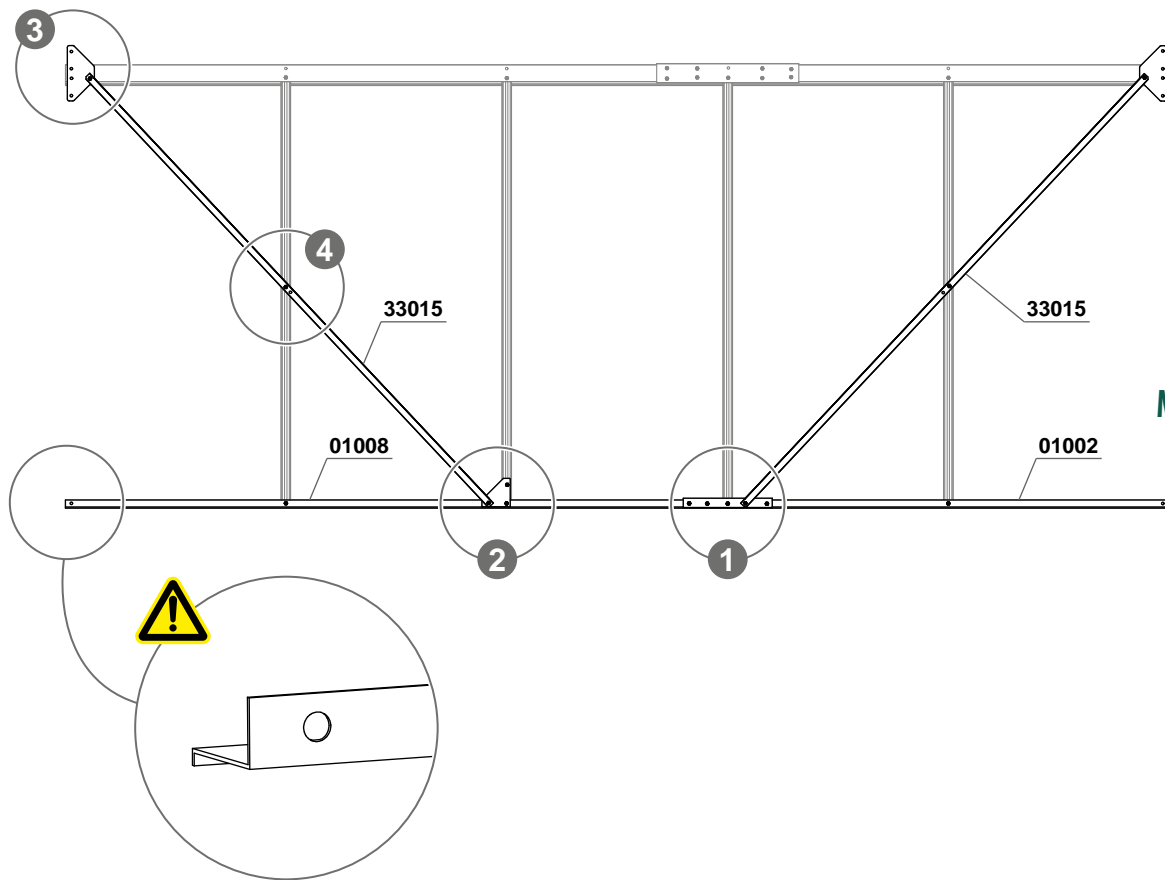


## Module de base Basismodul Basic module

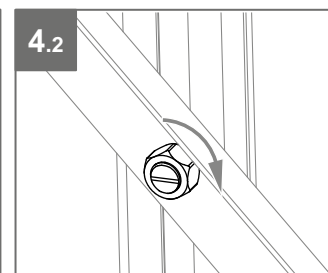
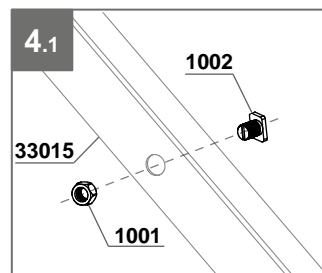
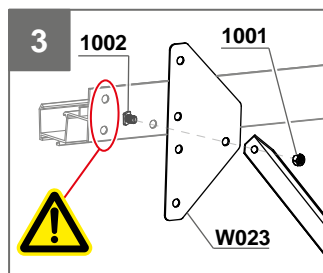
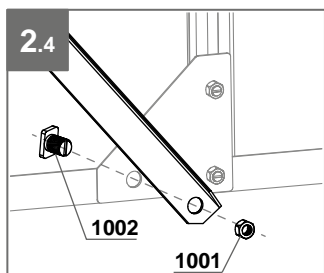
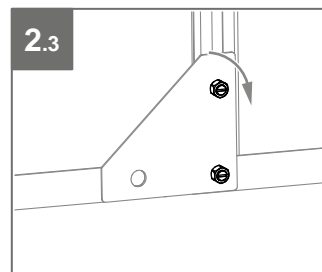
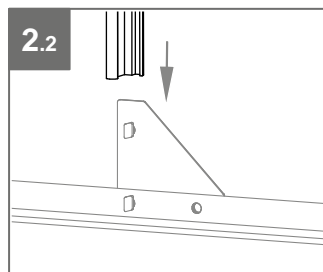
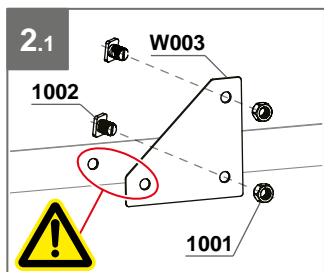
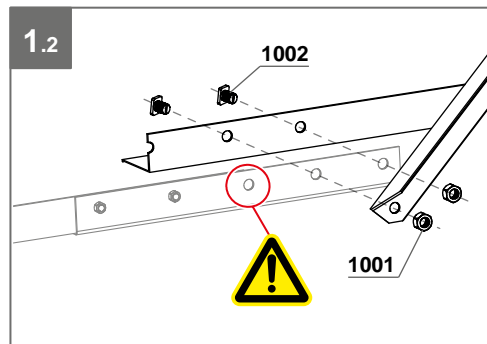
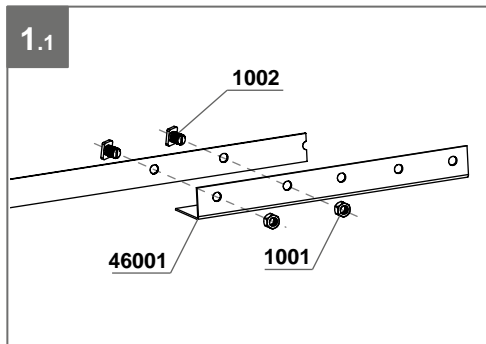
-  25002 x 4
-  56001 x 1
-  56004 x 1
-  57001 x 1
-  W002 x 1
-  1001 x 16
-  1002 x 16



# LONG-PAN (CÔTÉ) A1 - SEITENWAND A1 - SIDE WALL A1

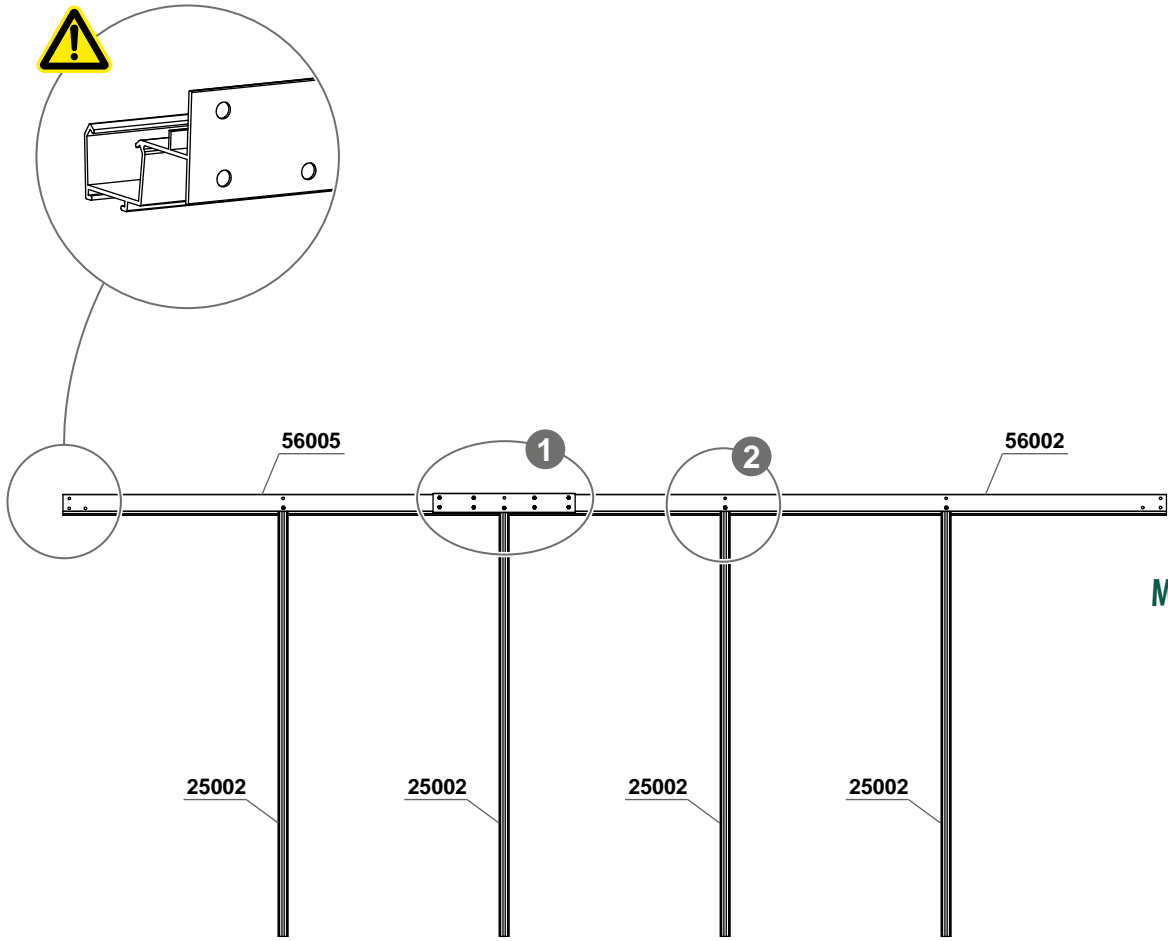


Module de base  
Basismodul  
Basic module

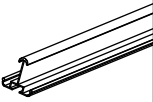
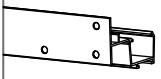
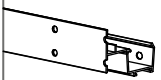
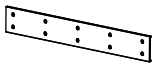
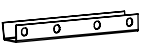




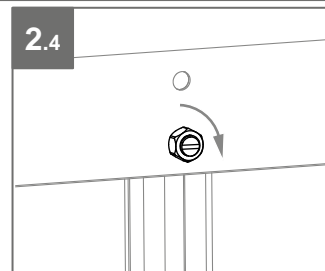
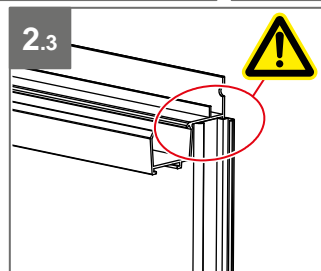
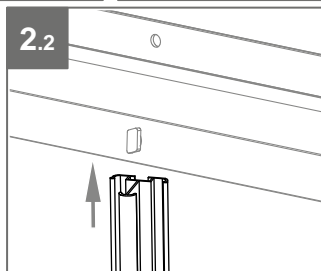
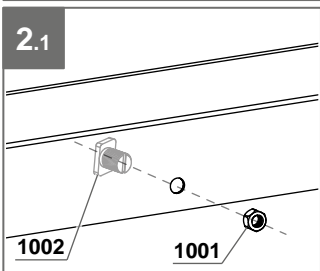
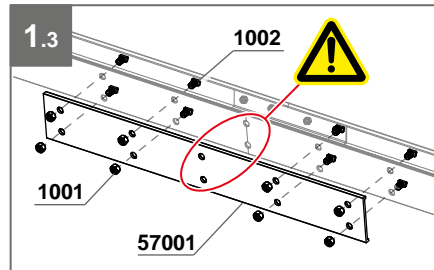
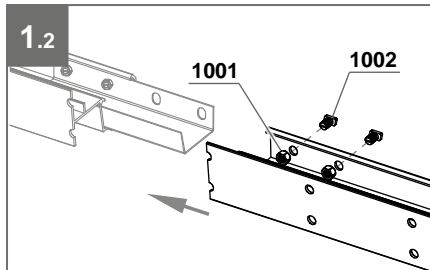
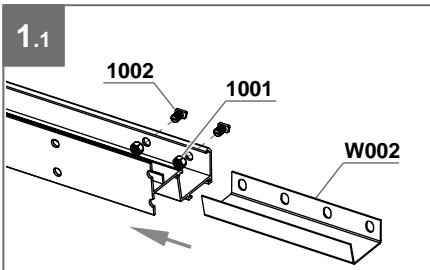
	01002 x 1
	01008 x 1
	33015 x 2
	46001 x 1
	1001 x 14
	1002 x 14
	W003 x 1
	W023 x 2

# LONG-PAN (CÔTÉ) A2 - SEITENWAND A2 - SIDE WALL A2

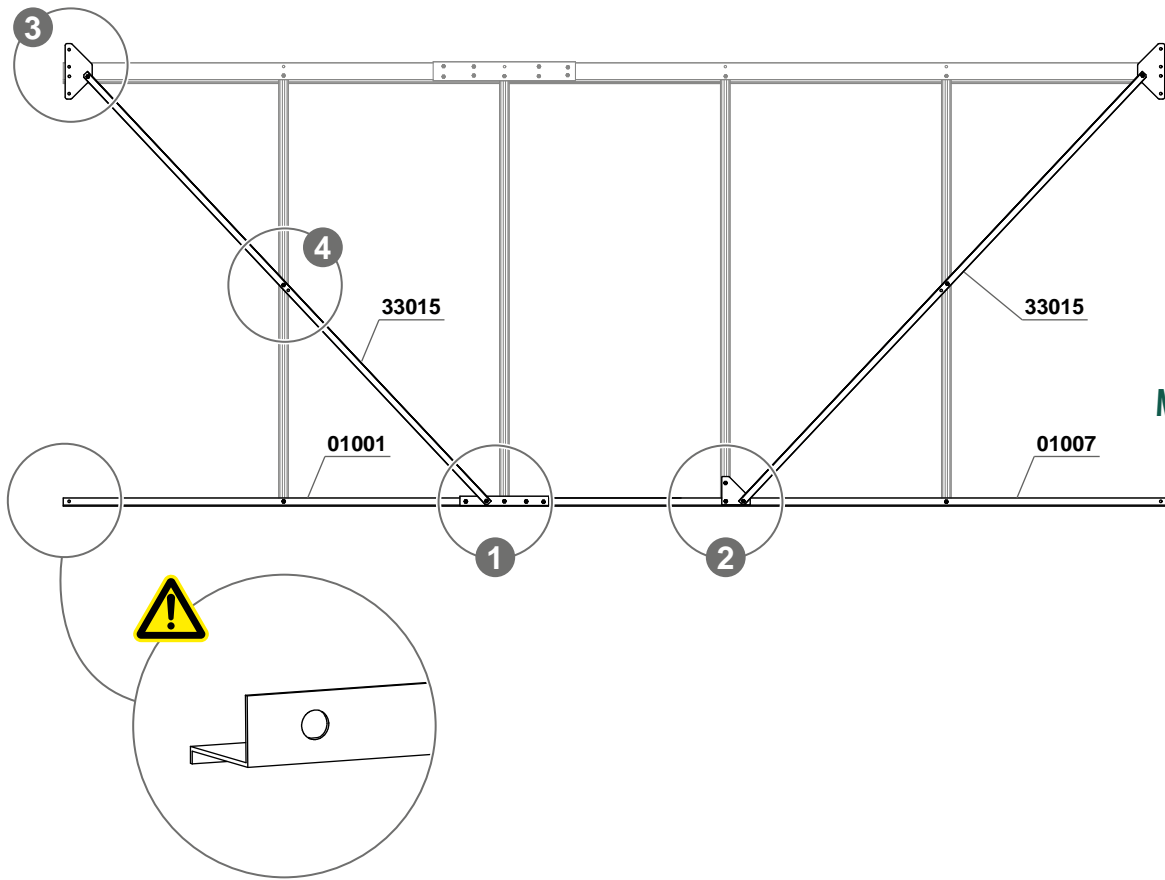


## Module de base Basismodul Basic module

-   
25002 x 4
-   
56002 x 1
-   
56005 x 1
-   
57001 x 1
-   
W002 x 1
-   
1001 x 16
-   
1002 x 16

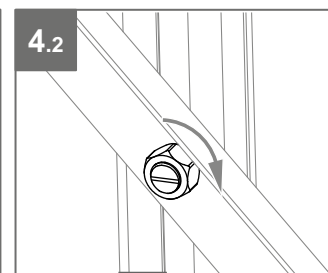
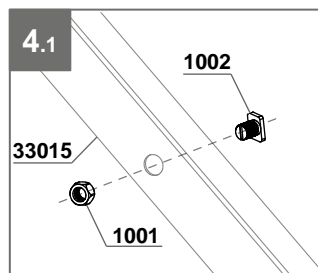
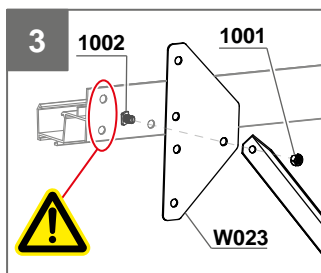
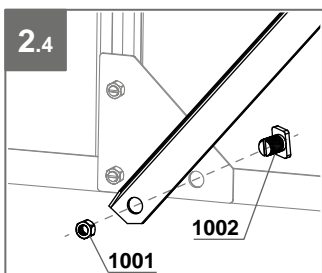
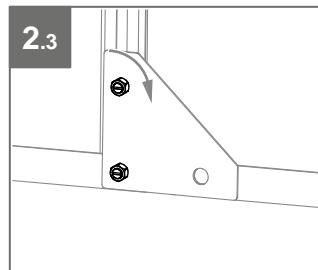
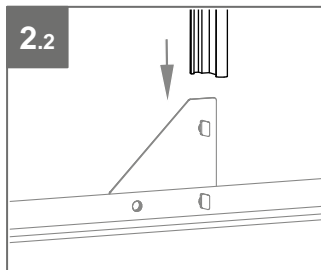
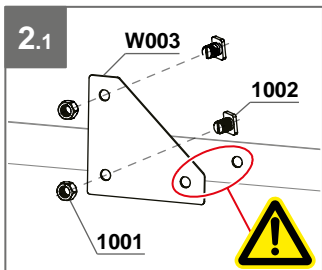
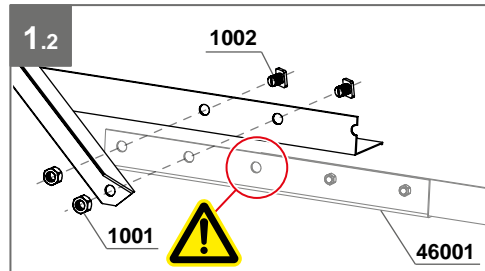
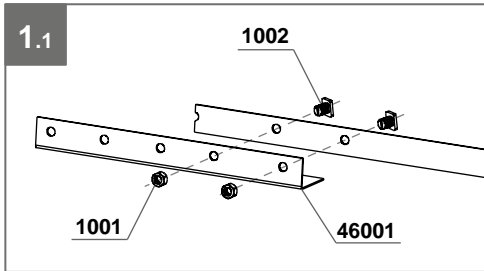


# LONG-PAN (CÔTÉ) A2 - SEITENWAND A2 - SIDE WALL A2



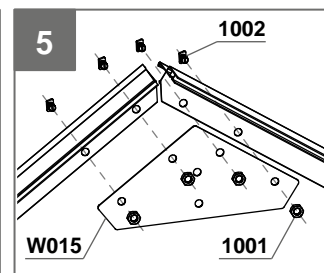
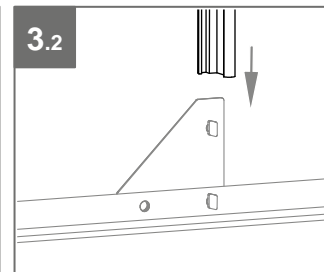
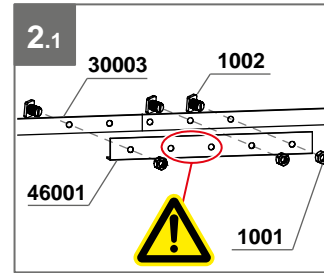
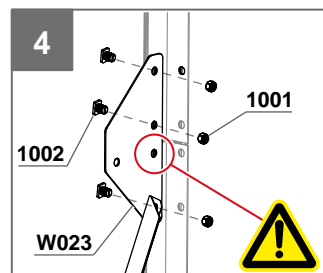
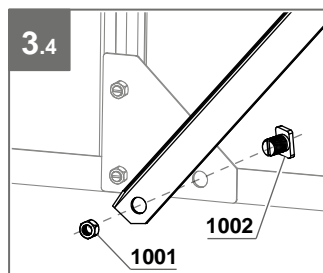
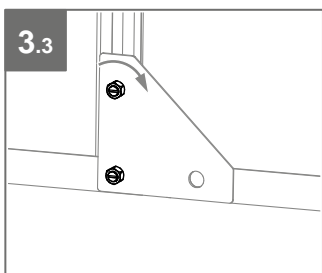
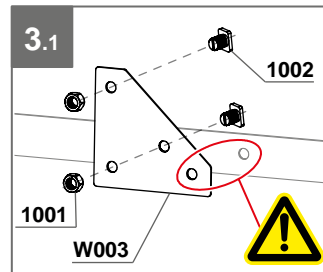
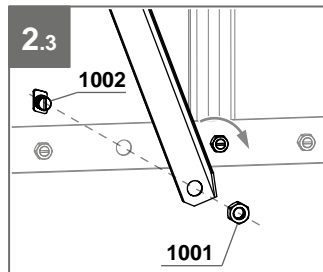
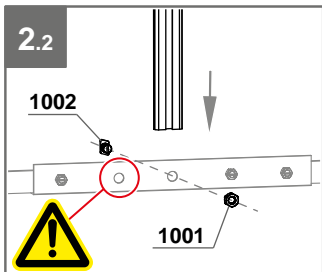
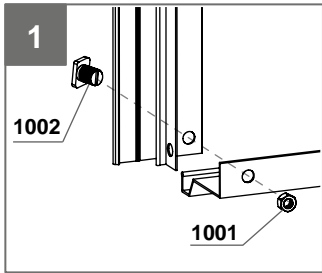
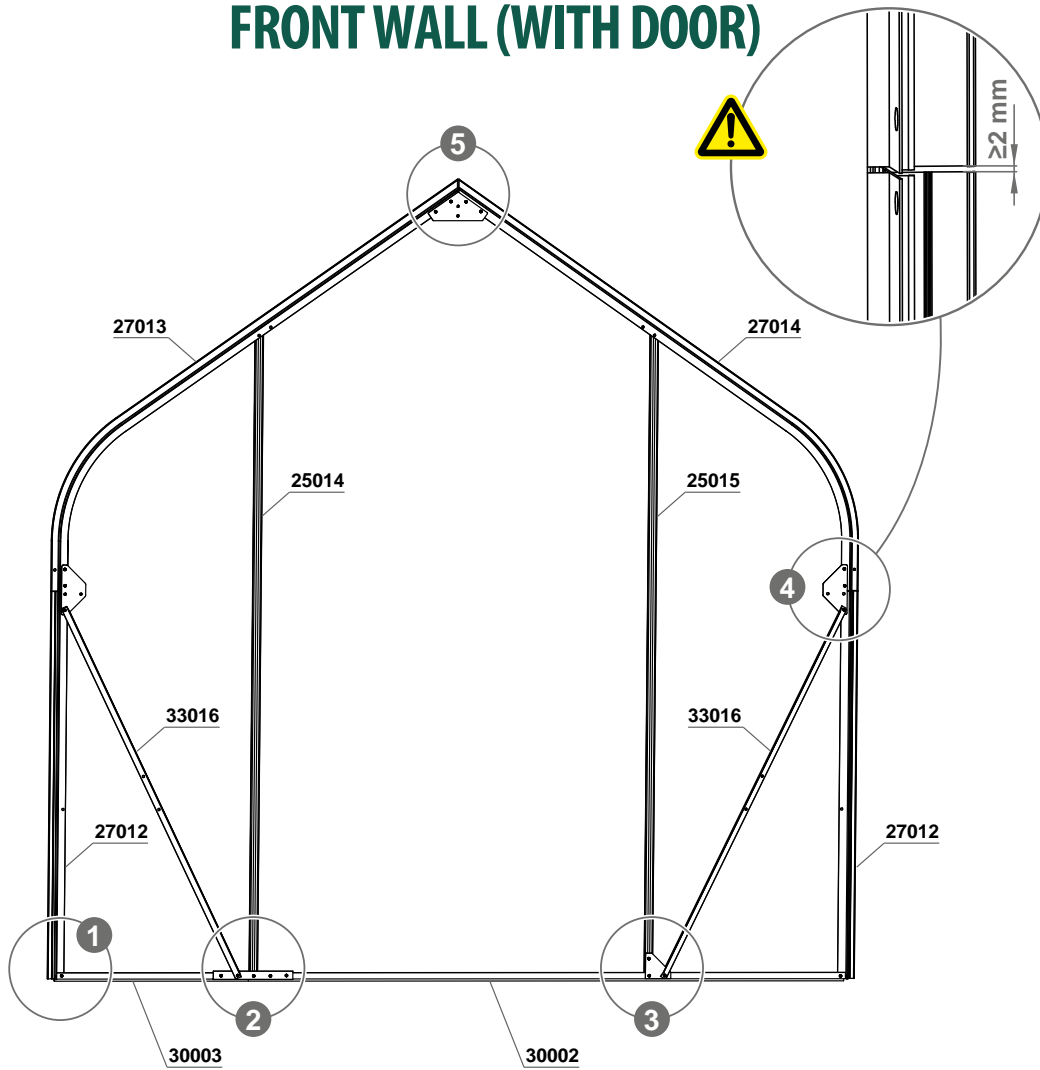
Module de base  
Basismodul  
Basic module

	01001 x 1
	01007 x 1
	33015 x 2
	46001 x 1
	1001 x 14
	1002 x 14
	W003 x 1
	W023 x 2



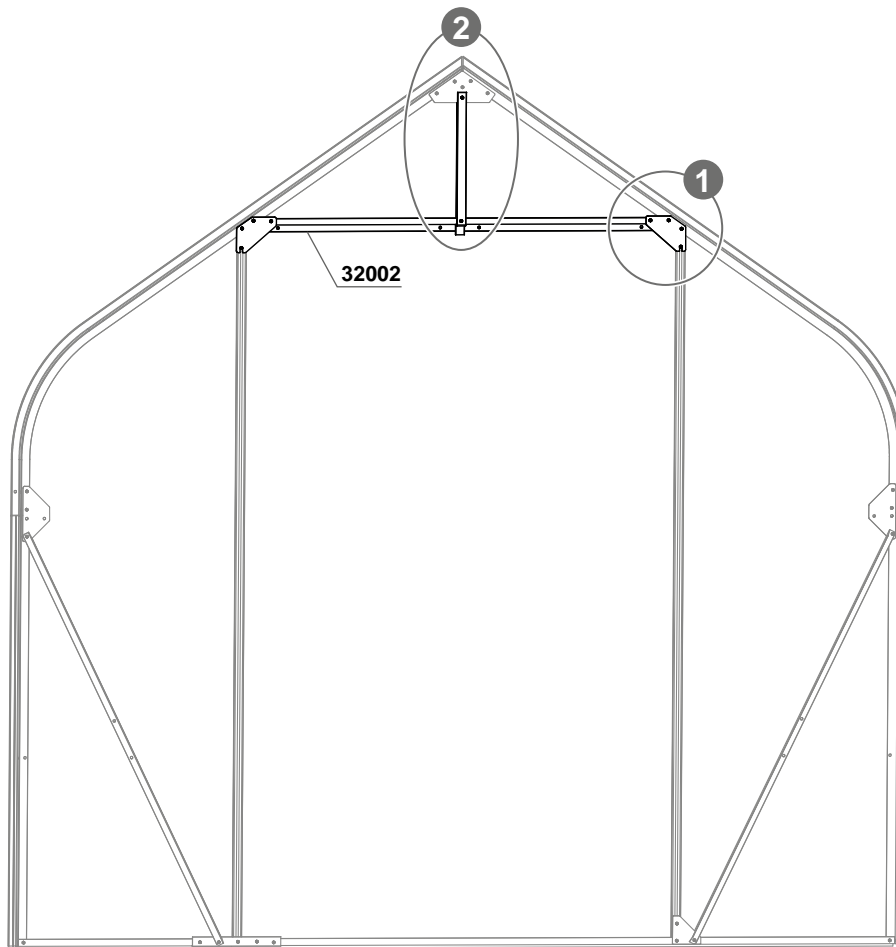


# FACE AVANT (AVEC PORTE) - VORDERWAND (MIT TÜR) FRONT WALL (WITH DOOR)

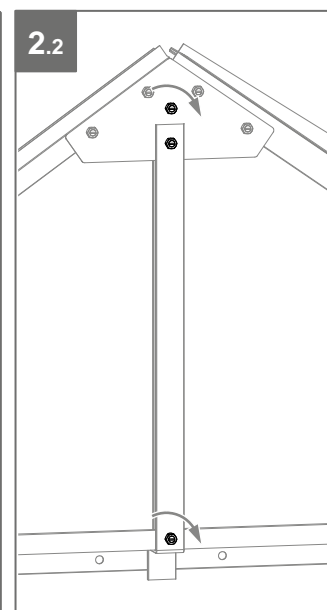
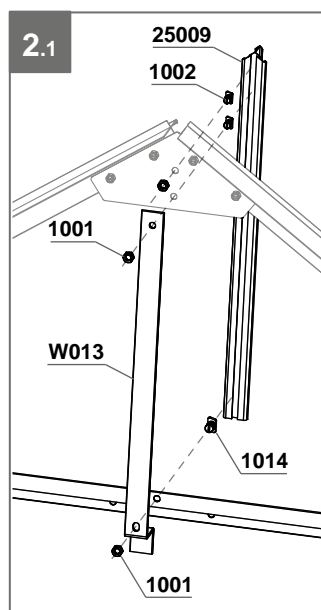
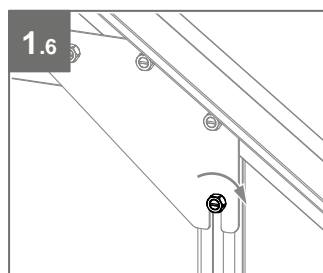
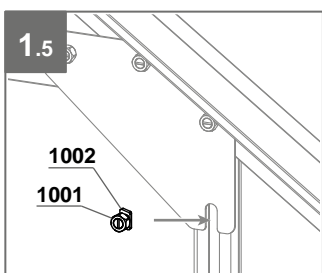
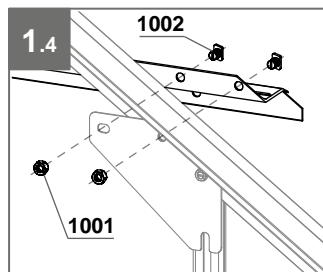
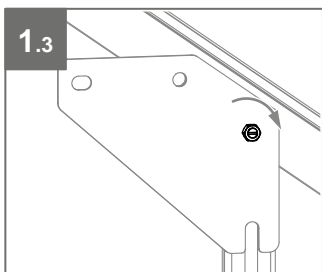
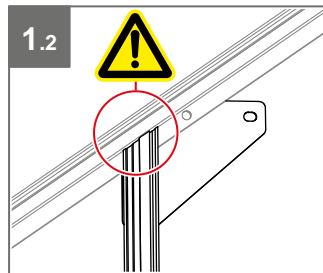
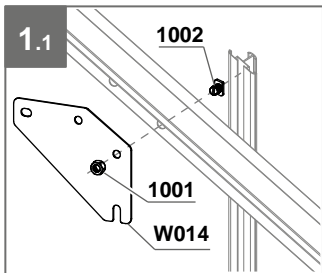
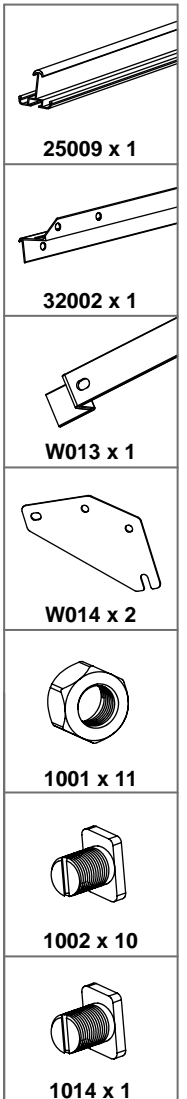


	30002 x 1
	30003 x 1
	27012 x 2
	27013 x 1
	27014 x 1
	25014 x 1
	25015 x 1
	33016 x 2
	46001 x 1
	W003 x 1
	W015 x 1
	W023 x 2
	1001 x 20
	1002 x 20

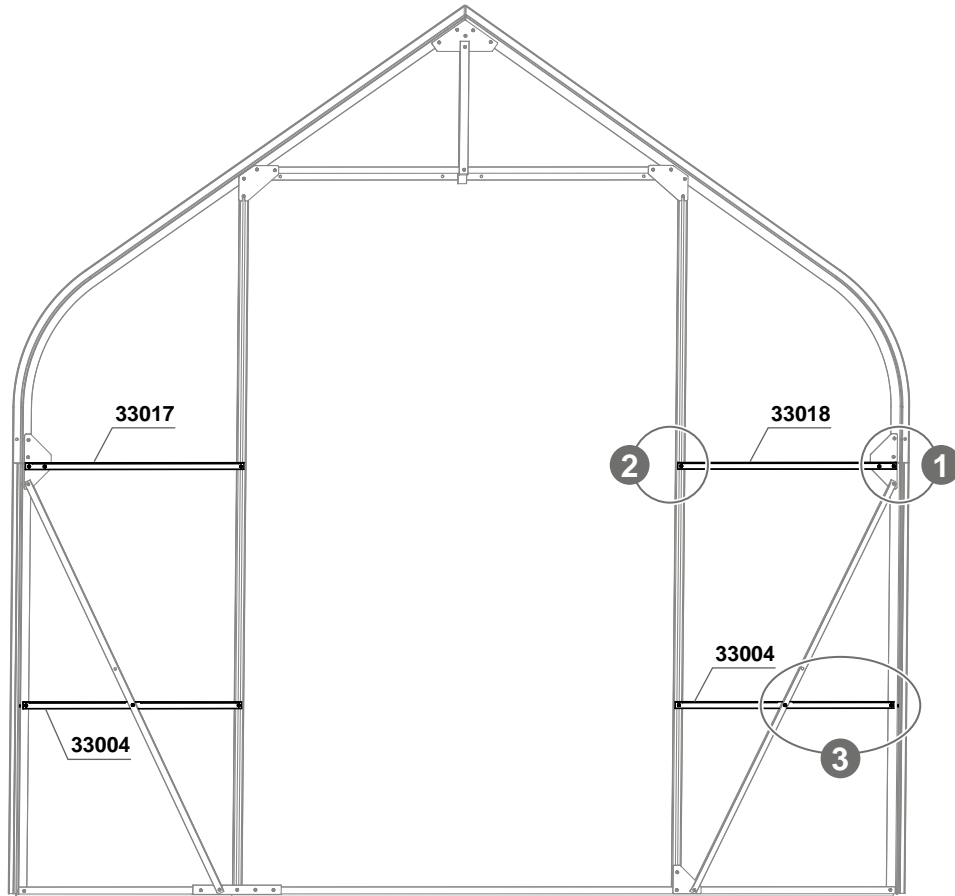
# FACE AVANT (AVEC PORTE) - VORDERWAND (MIT TÜR) FRONT WALL (WITH DOOR)



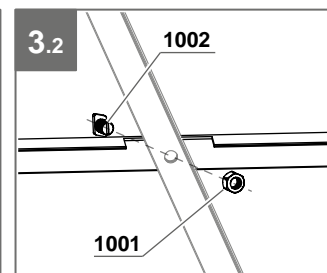
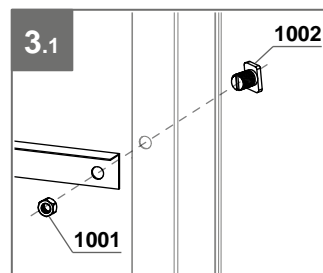
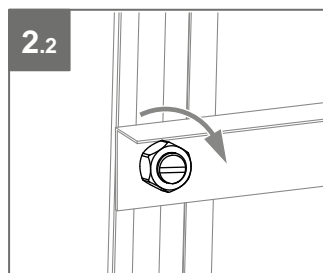
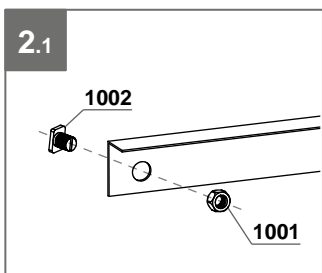
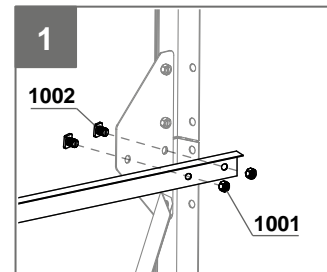
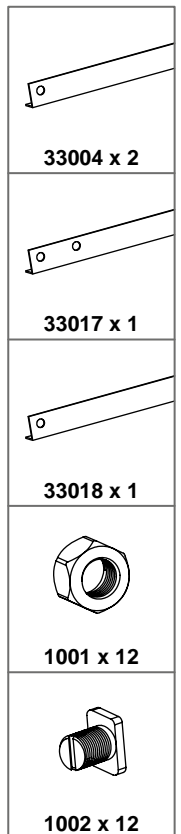
## Module de base Basismodul Basic module



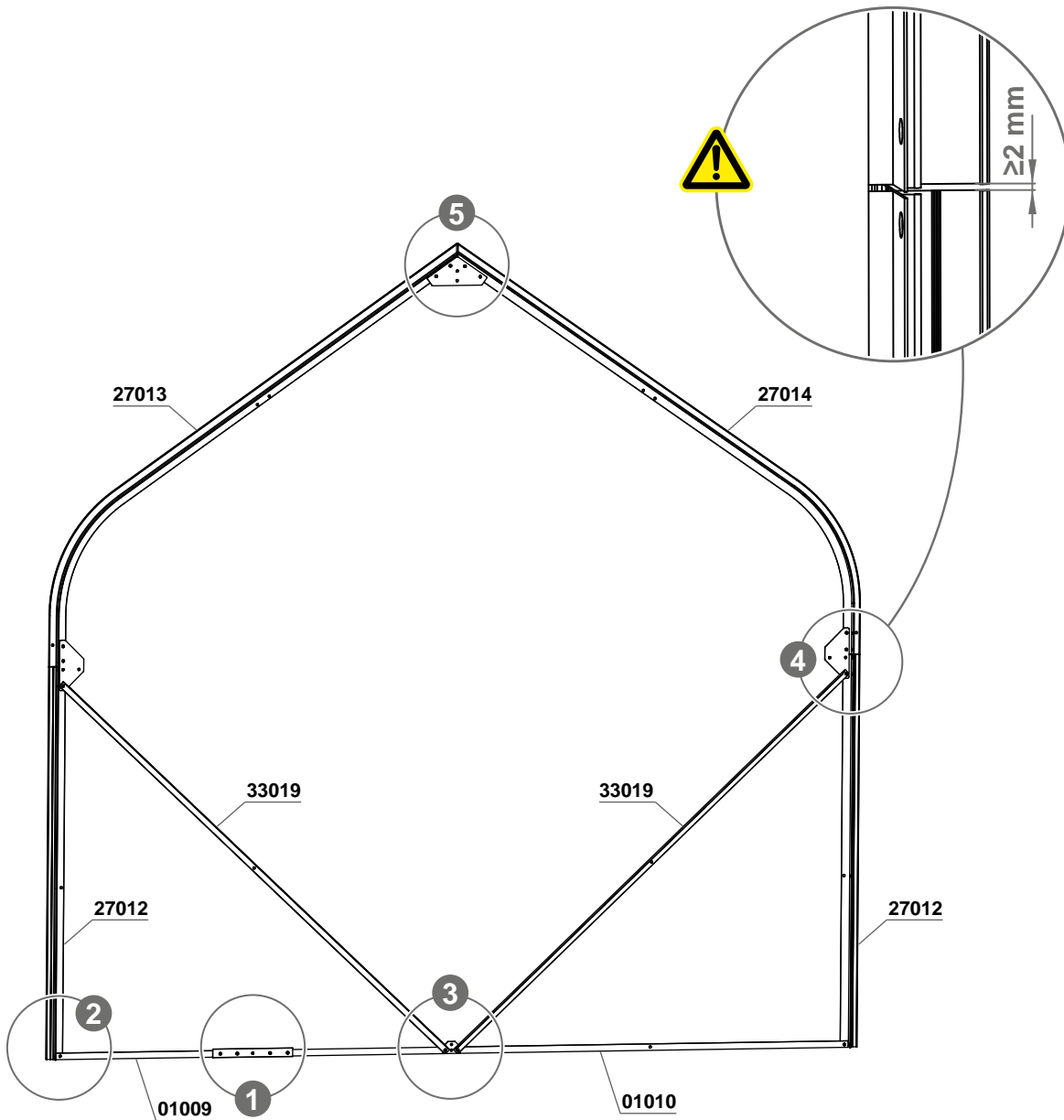
# FACE AVANT (AVEC PORTE) - VORDERWAND (MIT TÜR) FRONT WALL (WITH DOOR)



## Module de base Basismodul Basic module

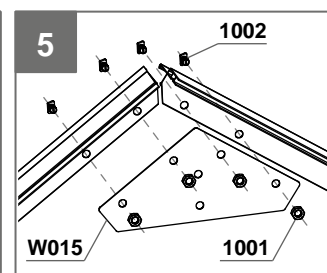
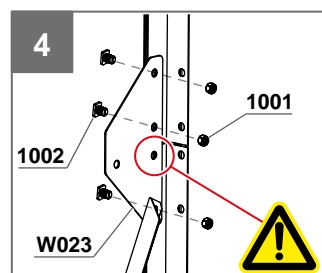
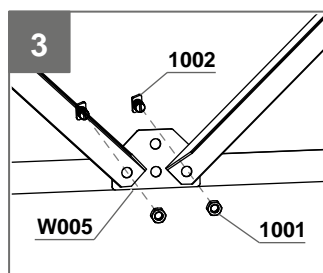
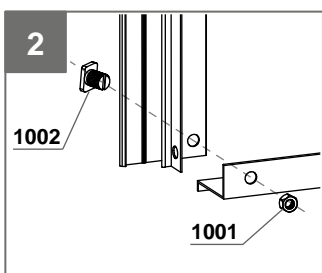
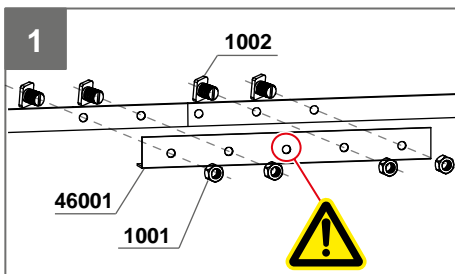


# FACE ARRIÈRE (SANS PORTE) - RÜCKWAND (OHNE TÜR) REAR WALL (WITHOUT DOOR)

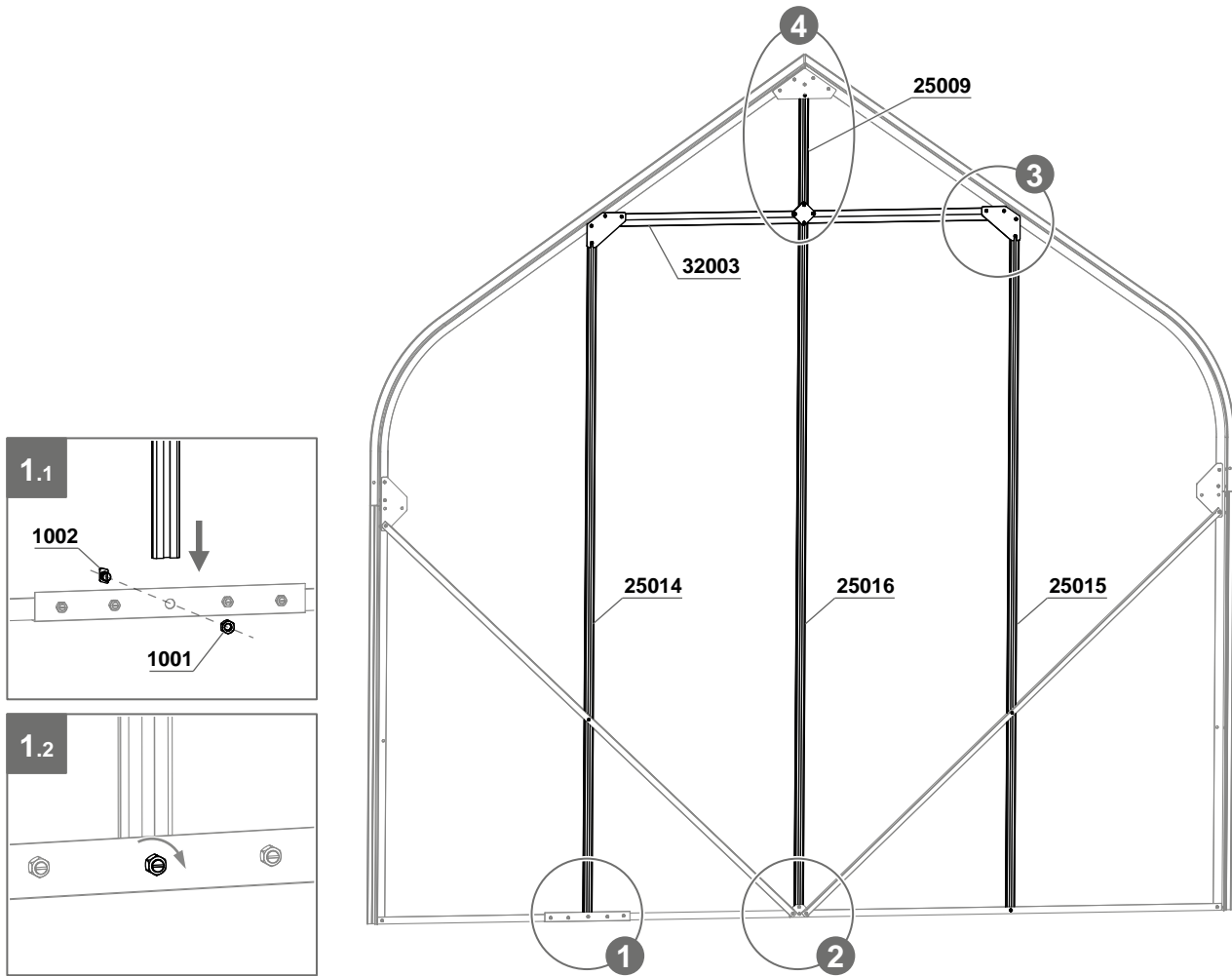


## Module de base Basismodul Basic module

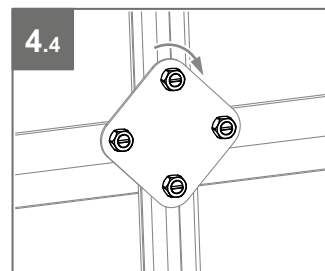
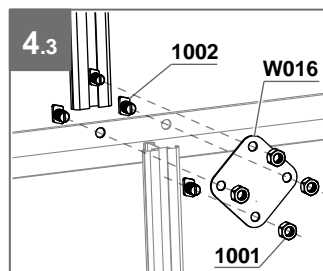
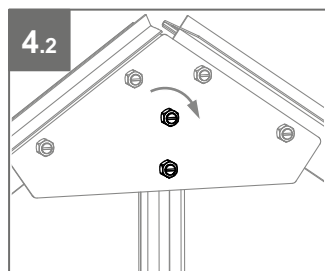
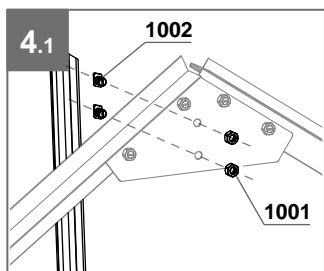
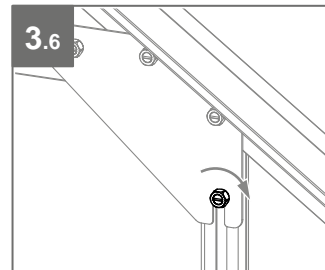
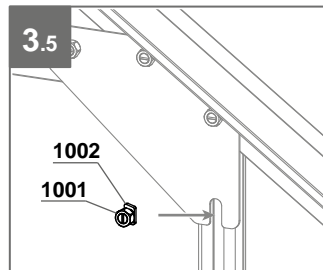
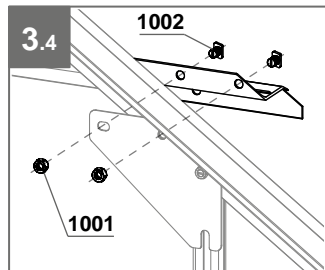
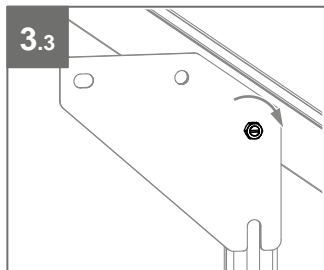
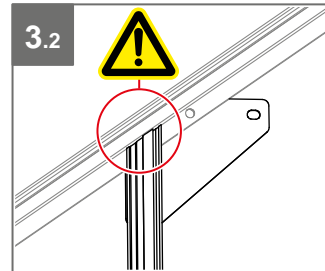
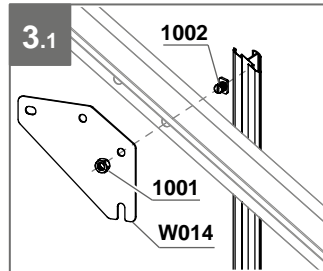
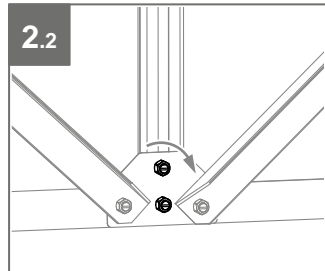
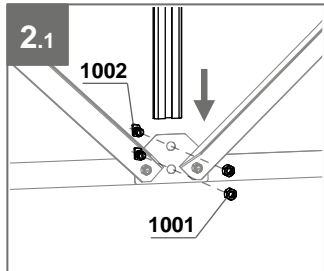
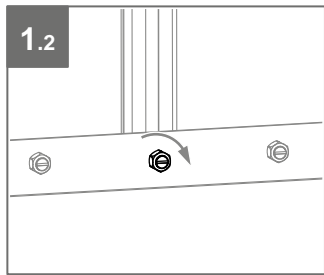
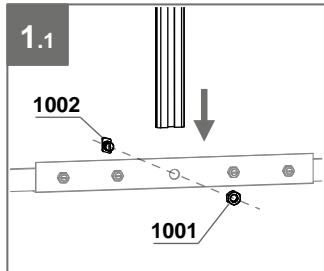
	01009 x 1
	01010 x 1
	27012 x 2
	27013 x 1
	27014 x 1
	33019 x 2
	46001 x 1
	W005 x 1
	W015 x 1
	W023 x 2
	1001 x 18
	1002 x 18

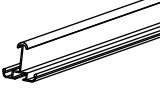
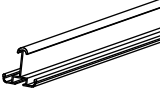
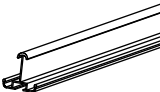

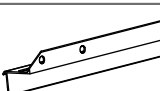
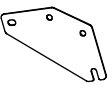
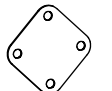




# FACE ARRIÈRE (SANS PORTE) - RÜCKWAND (OHNE TÜR) REAR WALL (WITHOUT DOOR)

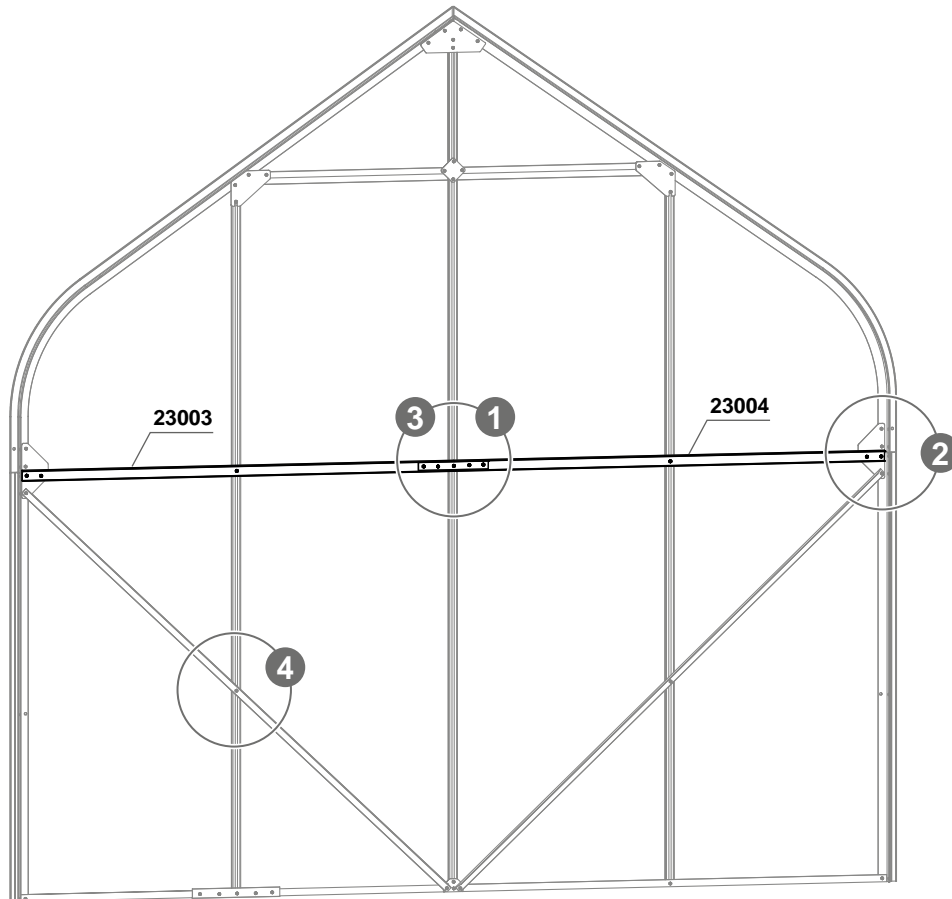


## Module de base Basismodul Basic module

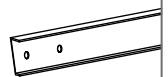


-  25009 x 1
-  25014 x 1
-  25015 x 1
-  25016 x 1
-  32003 x 1
-  W014 x 2
-  W016 x 1
-  1001 x 18
-  1002 x 18

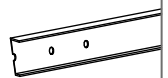
# FACE ARRIÈRE (SANS PORTE) - RÜCKWAND (OHNE TÜR) REAR WALL (WITHOUT DOOR)



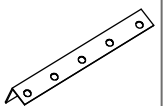
## Module de base Basismodul Basic module



23003 x 1



23004 x 1



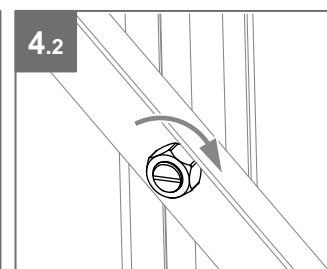
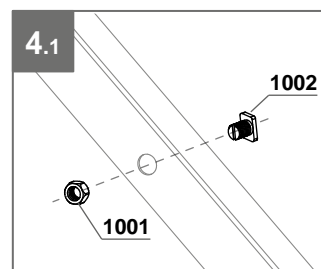
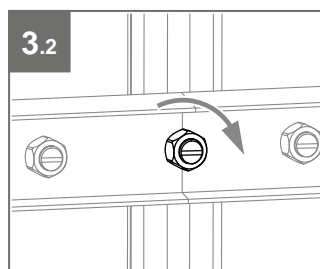
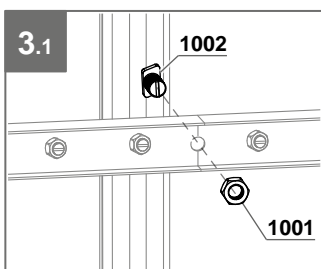
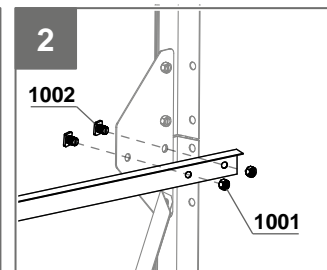
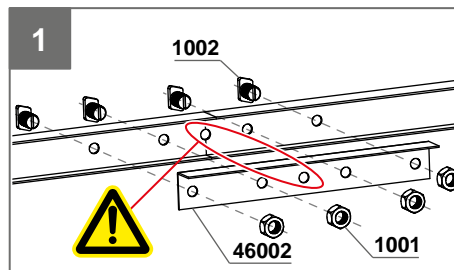
46002 x 1



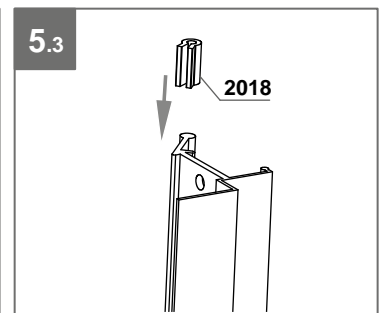
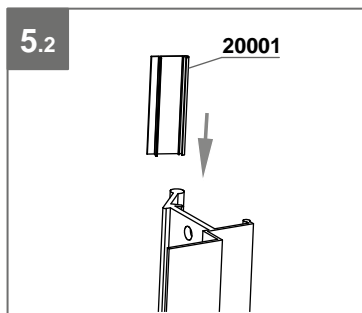
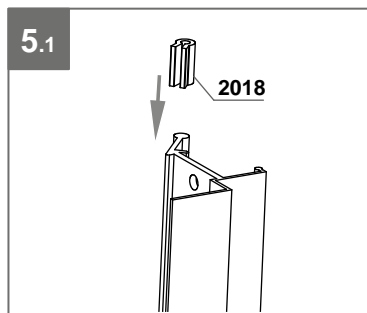
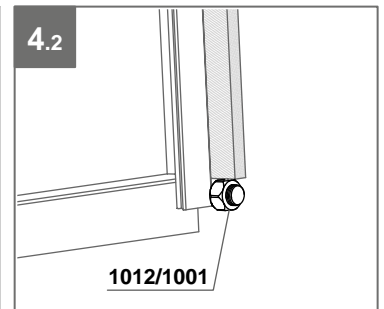
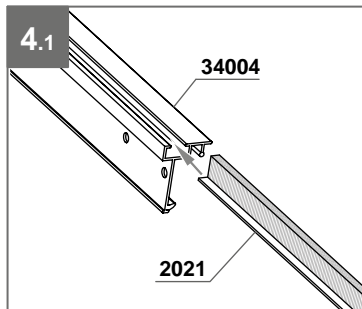
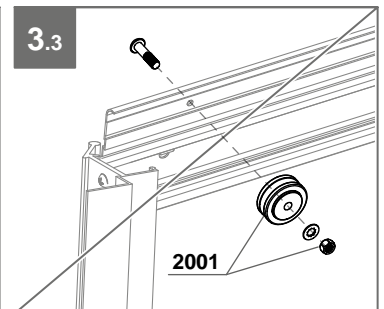
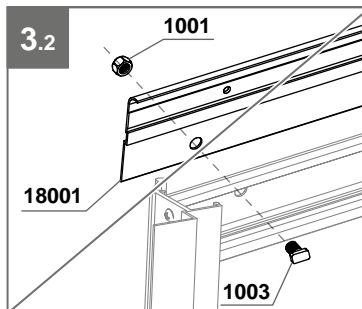
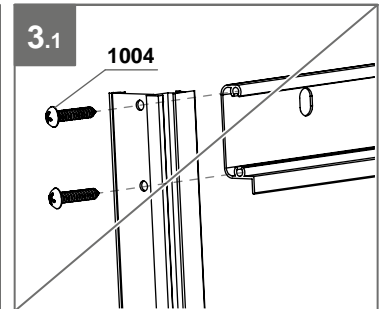
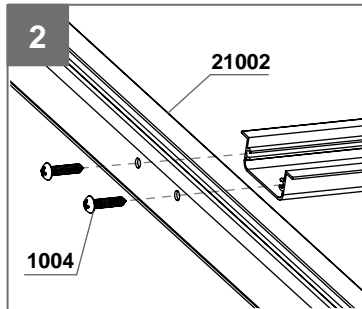
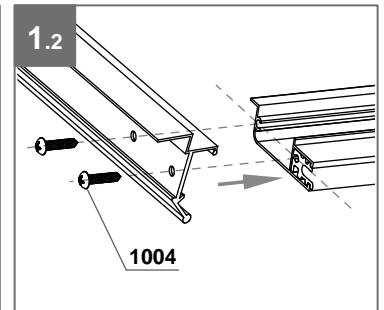
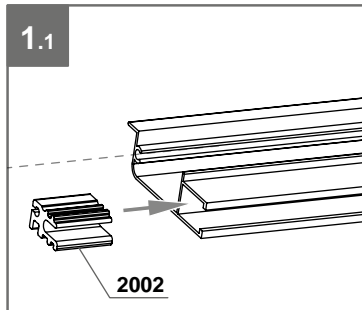
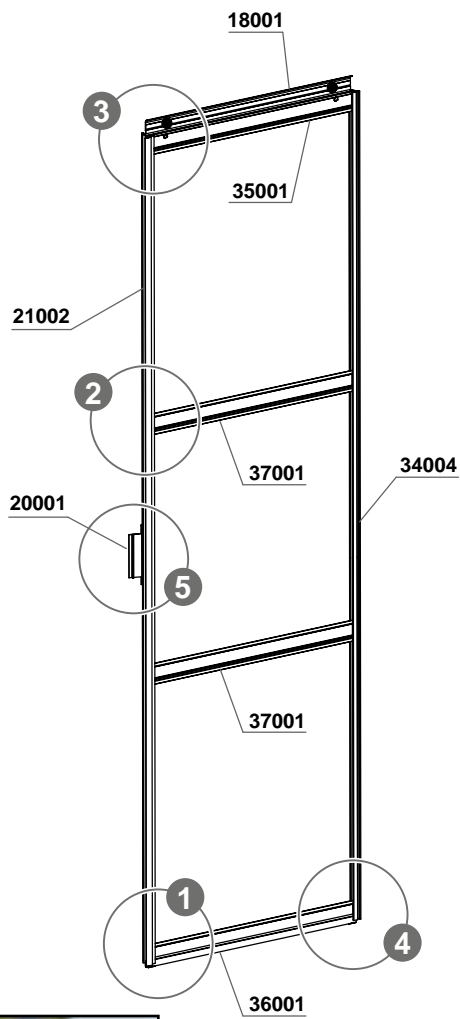
1001 x 13



1002 x 13



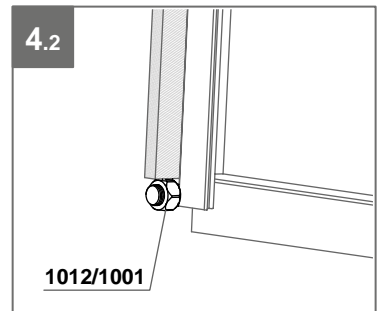
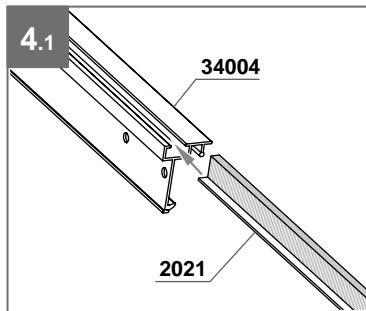
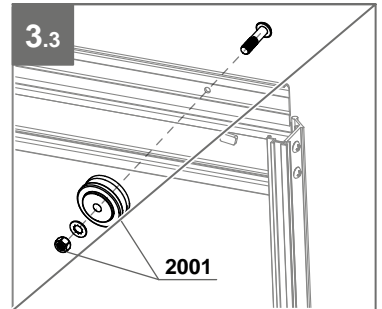
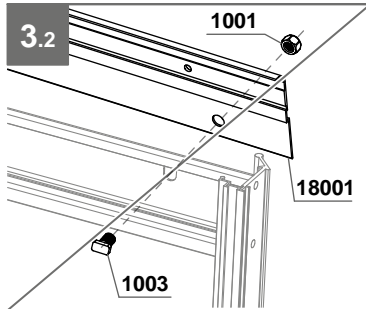
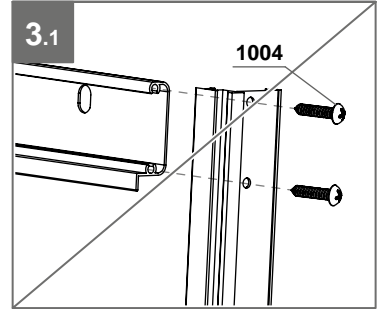
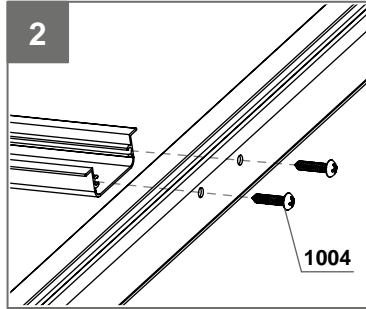
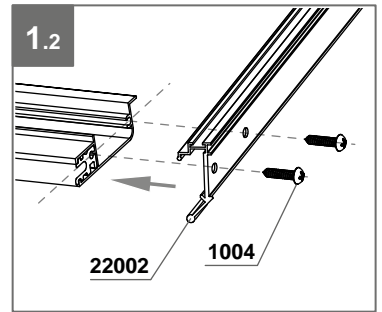
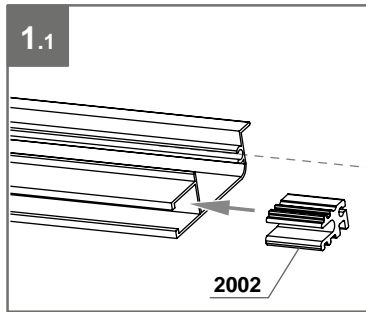
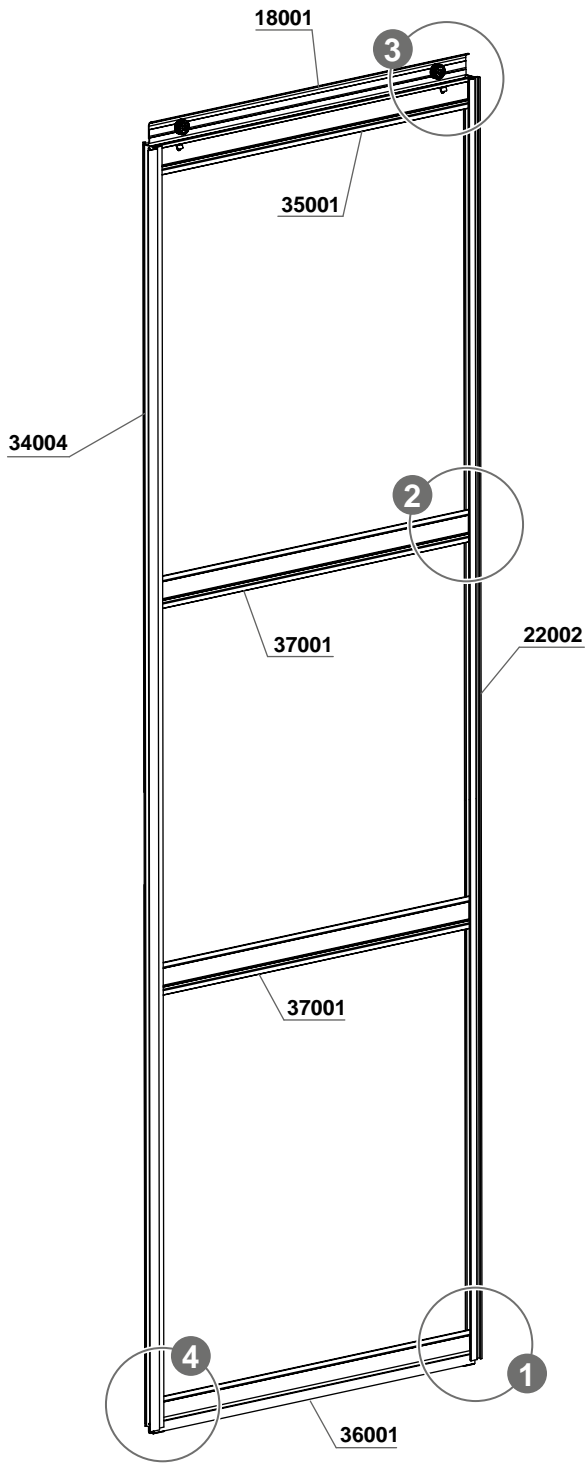
# PORTE GAUCHE - LINKE TÜR LEFT DOOR



## Module de base Basismodul Basic module

37001 x 2	2001 x 2	2002 x 2	18001 x 1	20001 x 1	21002 x 1	34004 x 1	35001 x 1	36001 x 1
2001 x 2	2002 x 2	2018 x 2	2021 x 1	1001 x 3	1003 x 2	1004 x 16	1004 x 16	1012 x 1

# PORTE DROITE - RECHTE TÜR RIGHT DOOR

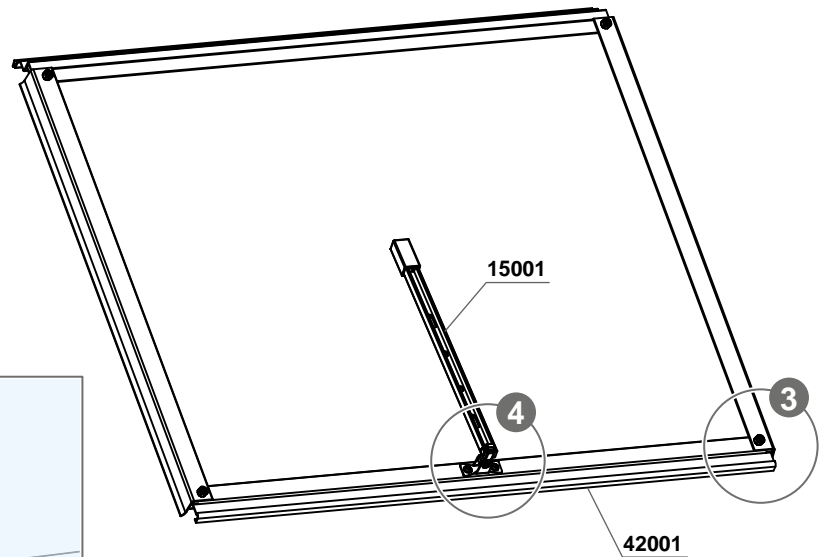
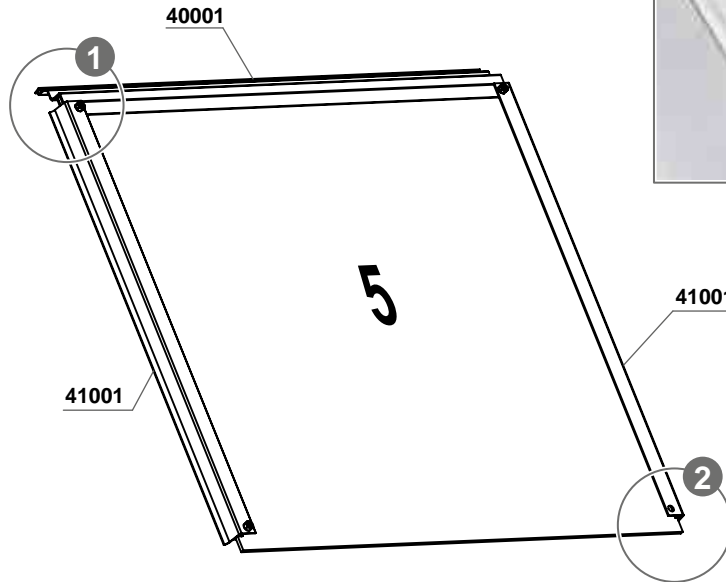
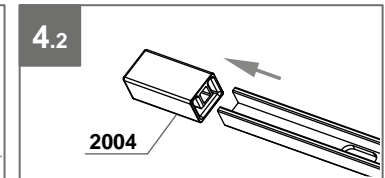
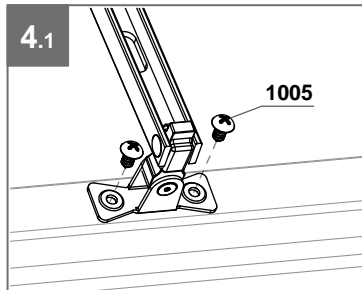
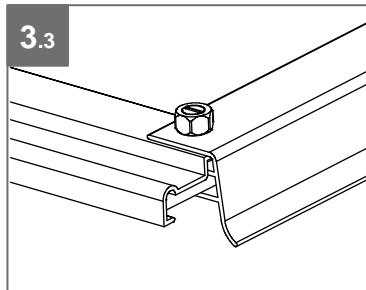
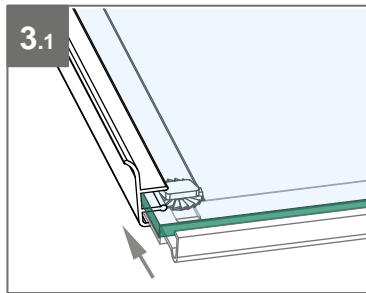
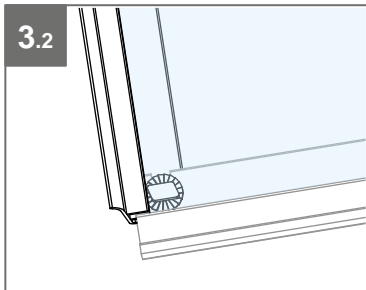
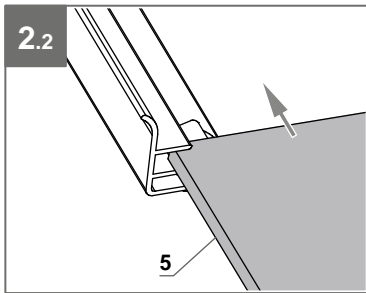
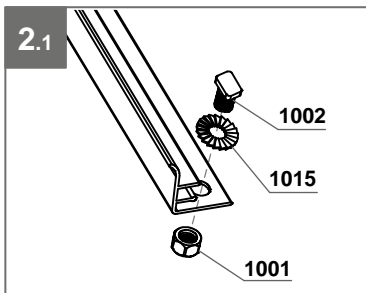
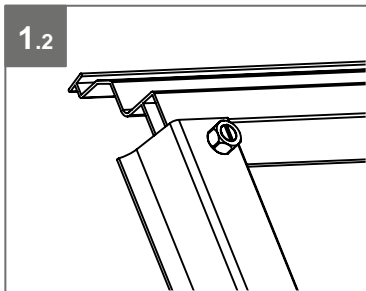
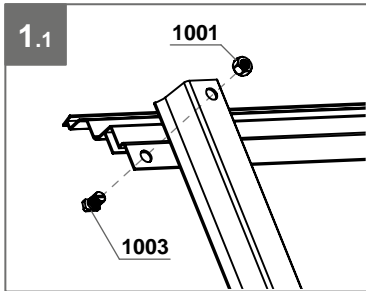


## Module de base Basismodul Basic module

36001 x 1	37001 x 2	2001 x 2	2002 x 2	2021 x 1	18001 x 1	22002 x 1	34004 x 1	35001 x 1
1001 x 3	1003 x 2	1004 x 16	1012 x 1					



# LUCARNE x2 - FENSTER x2 - WINDOW x2



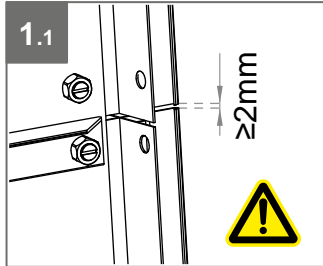
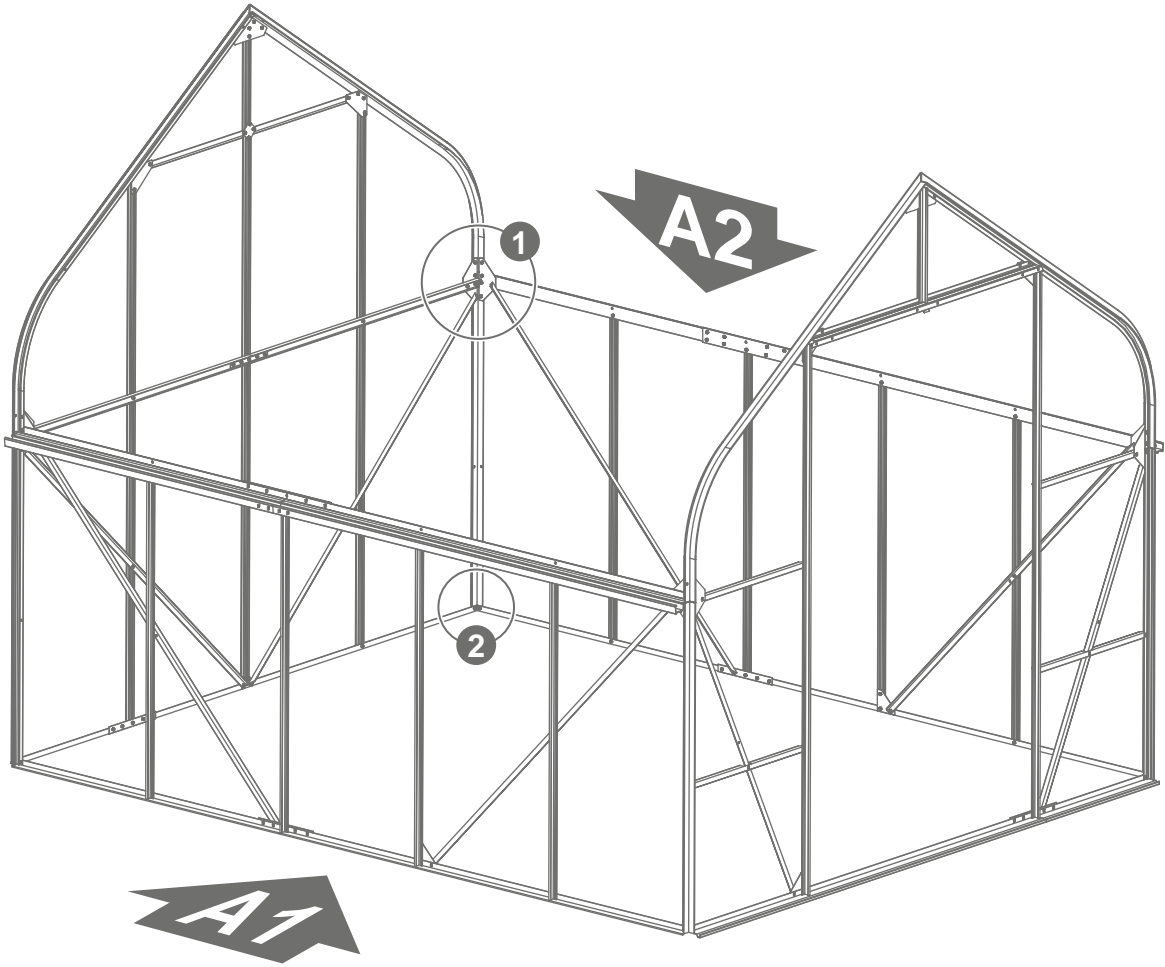
## Module de base - Basismodul - Basic module

40001 x 2	41001 x 4	42001 x 2	2004 x 2	1001 x 8	1002 x 4	1003 x 4	1005 x 4	1015 x 4

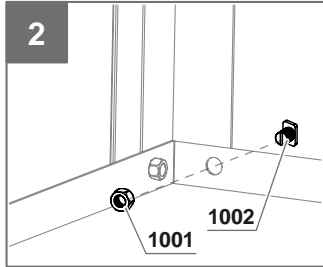
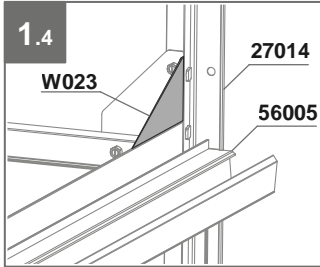
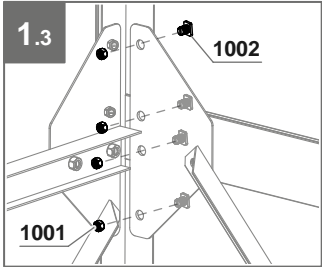
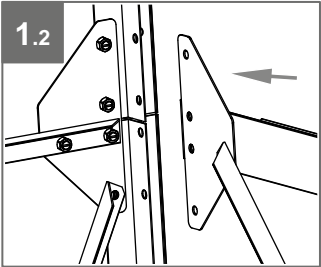
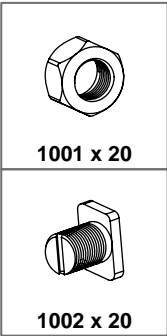
15001 x 2	600 x 544 mm 5 x 2

# ASSEMBLAGE DES PAROIS - ZUSAMMENBAU DER WÄNDE

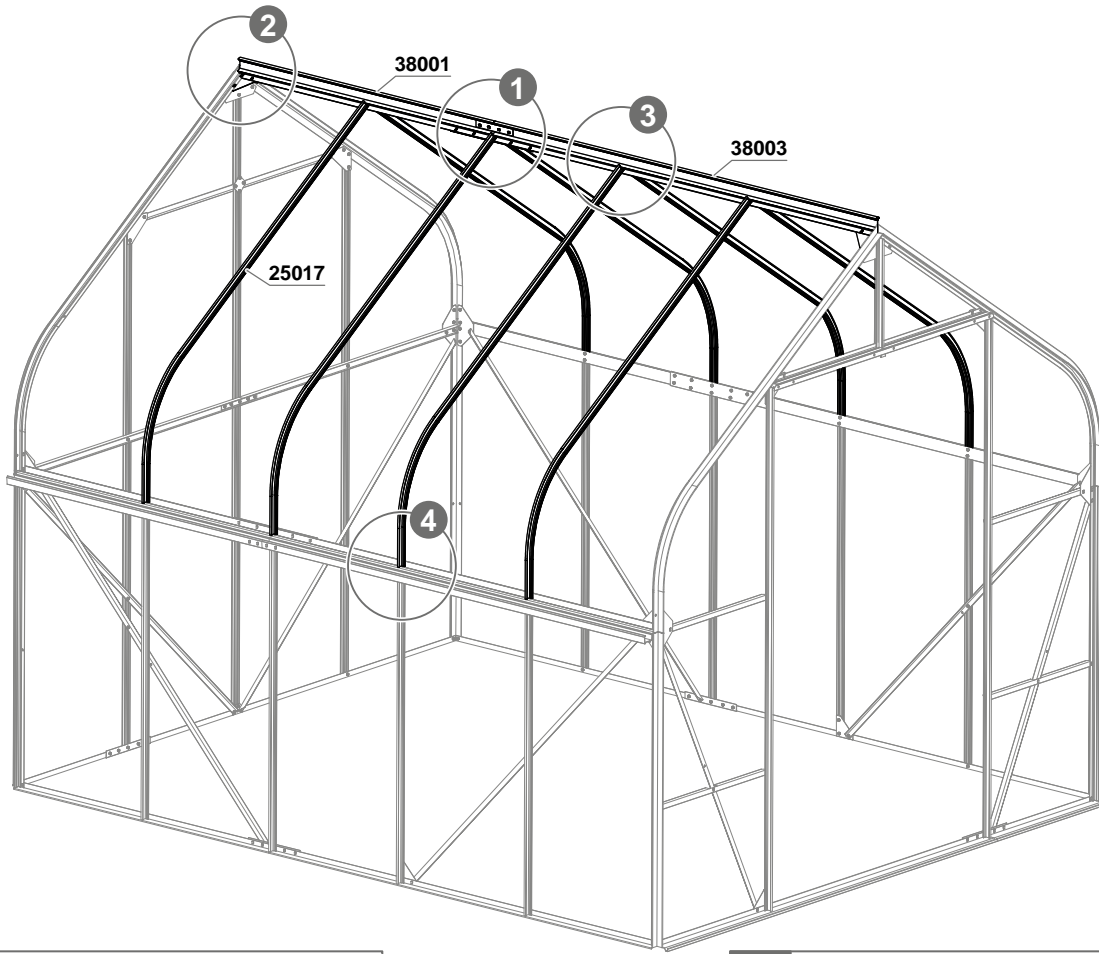
## ASSEMBLY OF THE WALLS



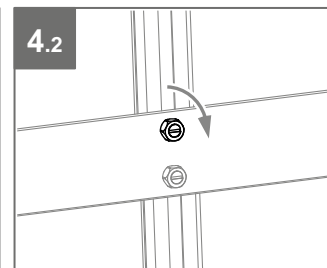
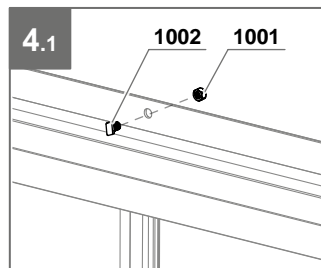
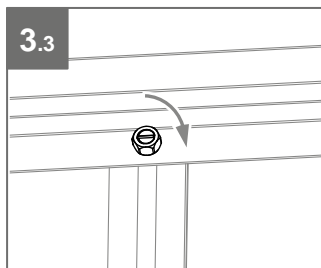
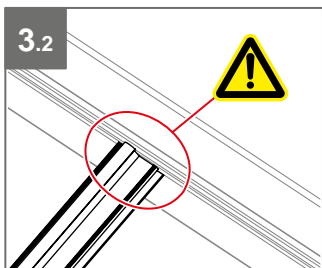
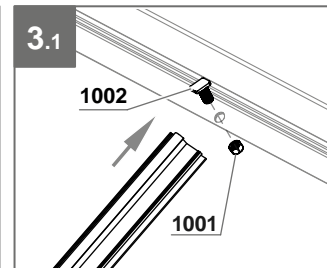
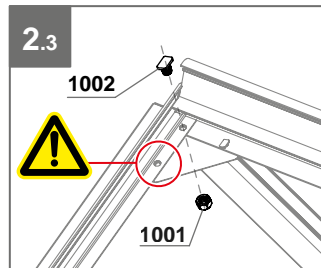
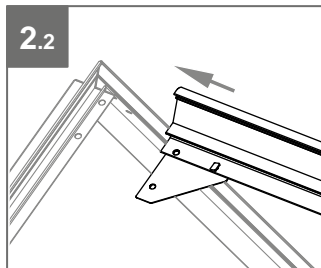
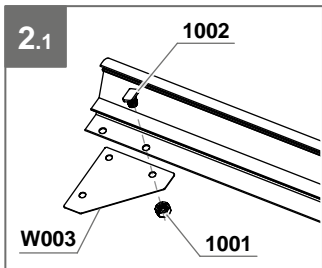
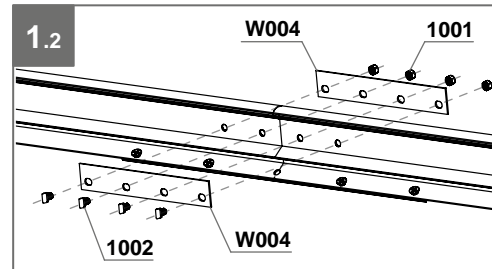
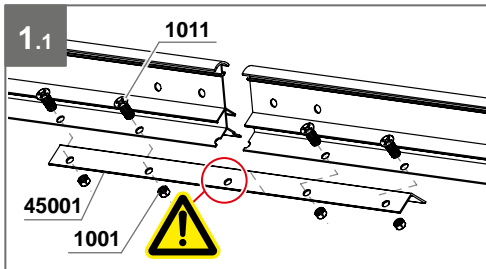
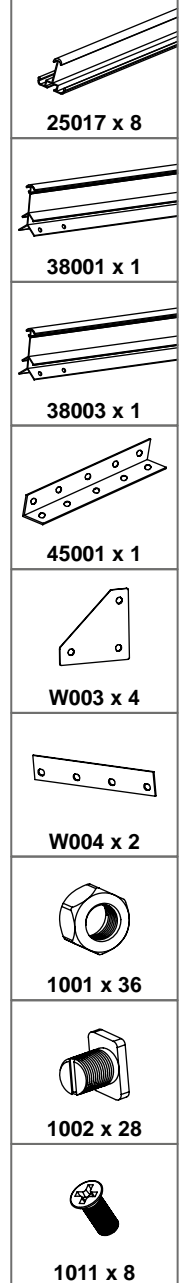
Module de base  
Basismodul  
Basic module



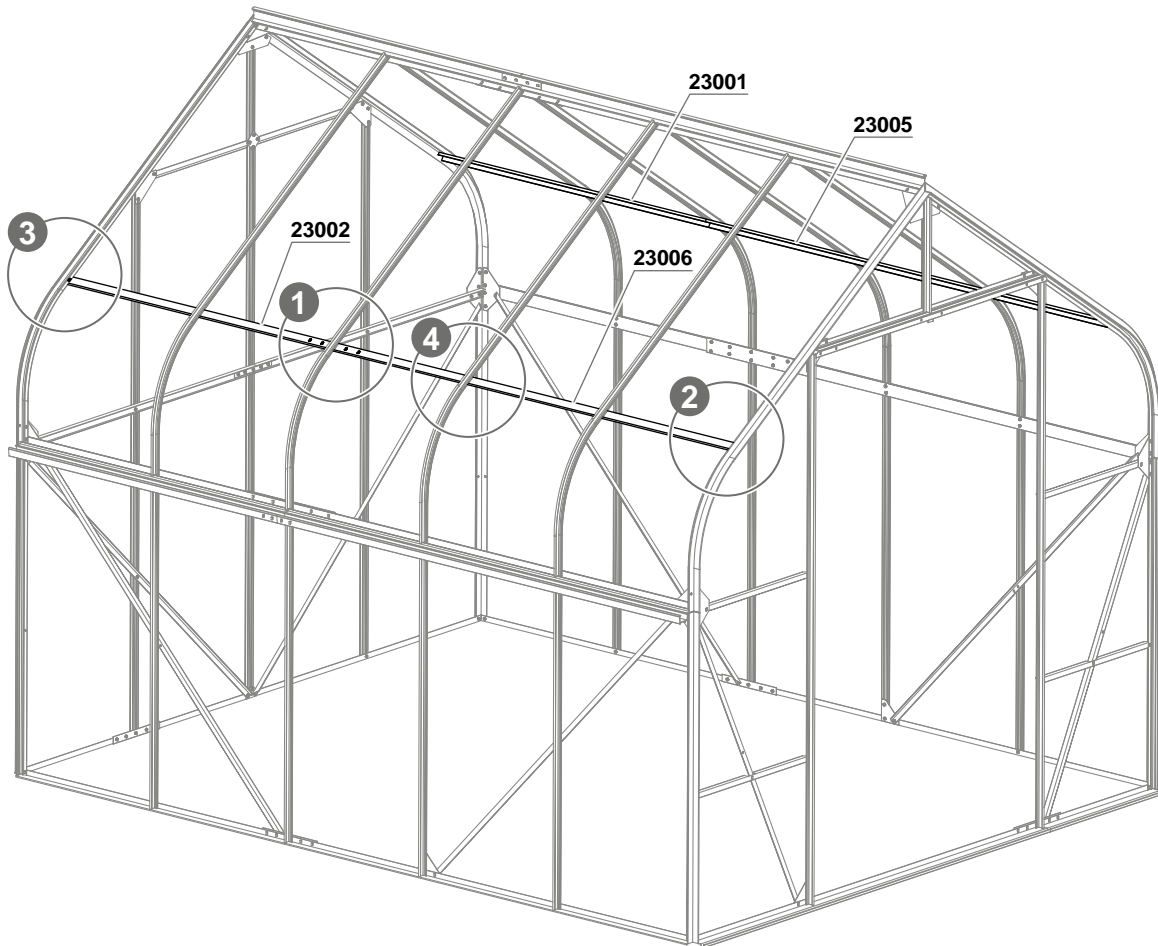
# MONTAGE DES PROFILÉS DE TOITURE - MONTAGE DER DACHPROFILE ASSEMBLING THE ROOF PROFILES



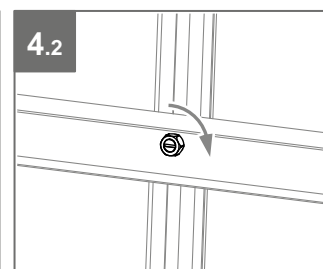
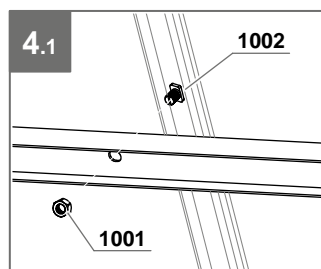
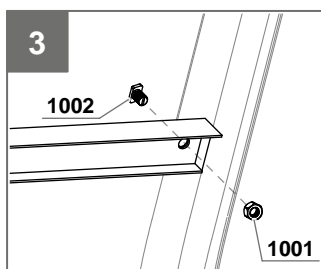
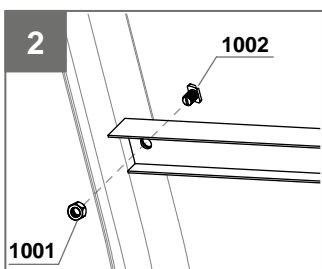
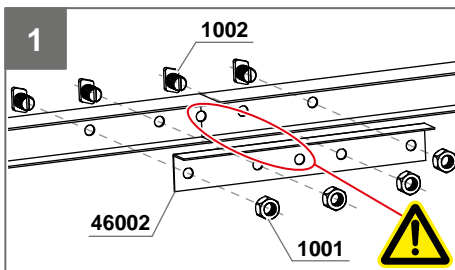
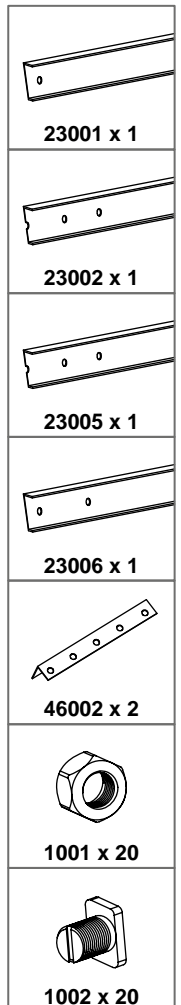
## Module de base Basismodul Basic module



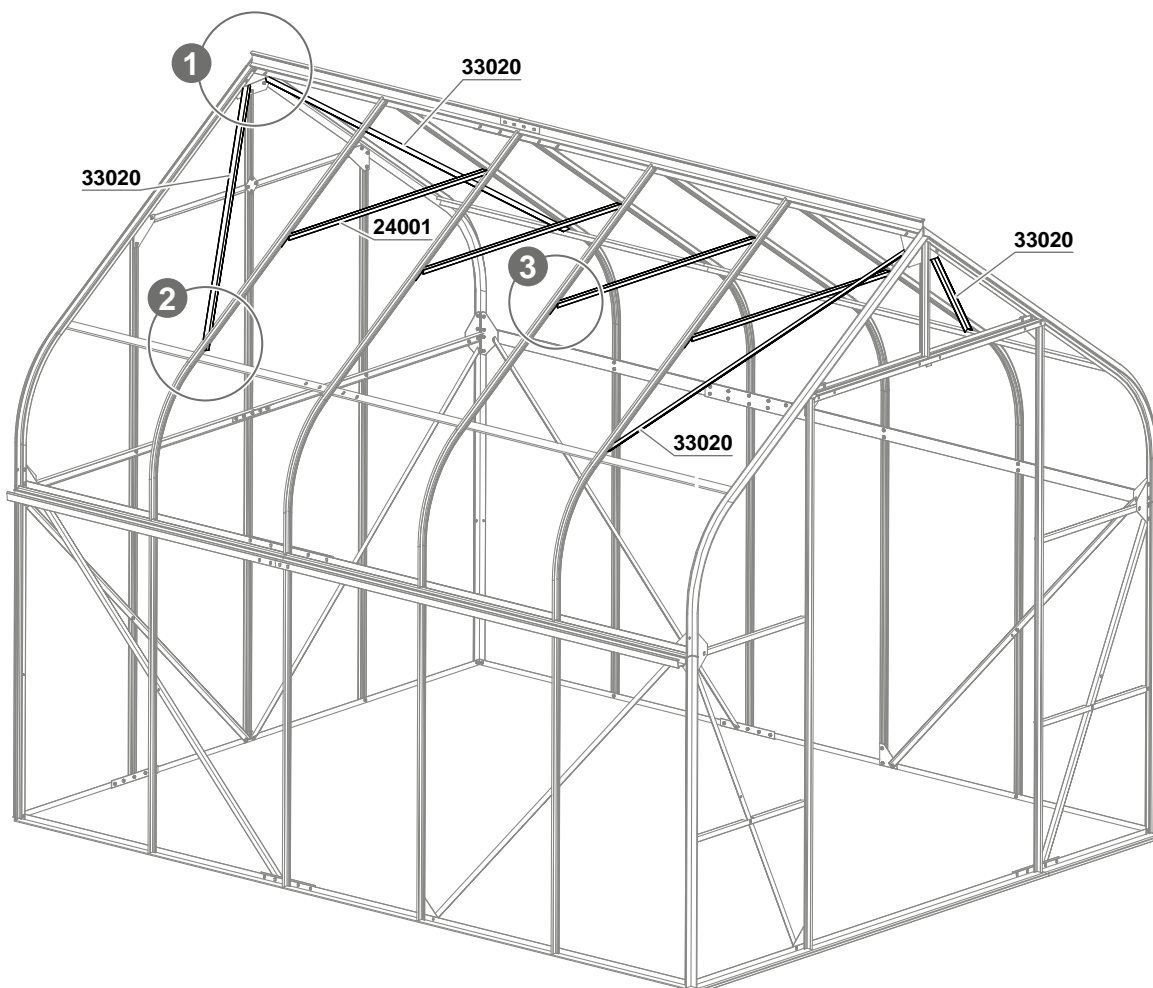
# MONTAGE DES PROFILÉS DE TOITURE - MONTAGE DER DACHPROFILE ASSEMBLING THE ROOF PROFILES



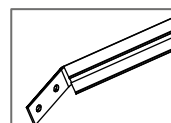
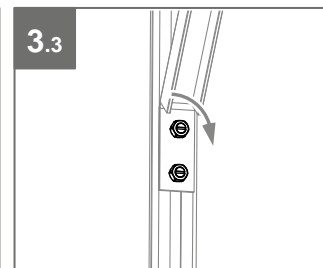
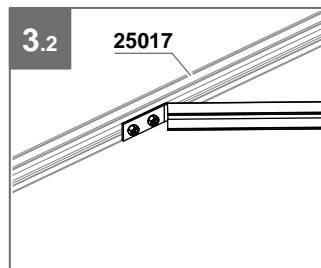
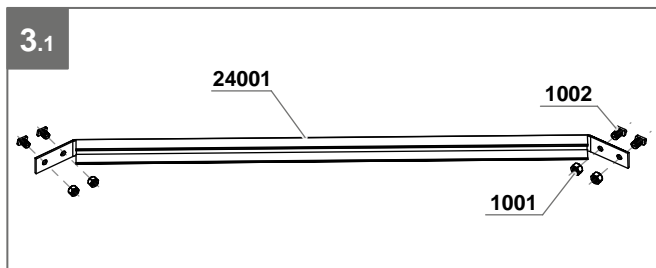
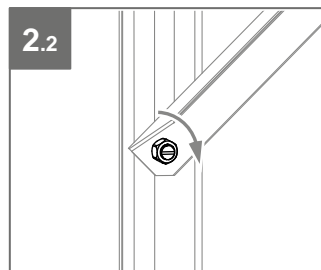
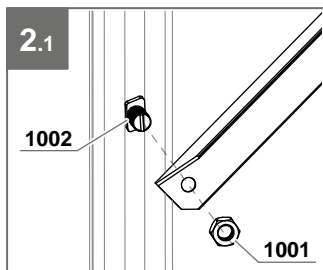
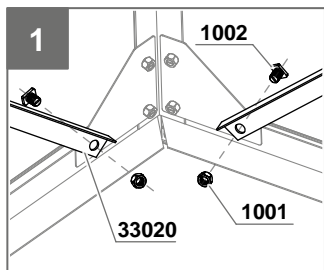
Module de base  
Basismodul  
Basic module



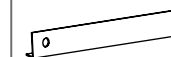
# MONTAGE DES TENDEURS ET GOUSSETS SPANNVORRICHTUNG UND VERBINDER WIND BRACES AND GUSSETS



Module de base  
Basismodul  
Basic module



24001 x 4



33020 x 4



1001 x 24

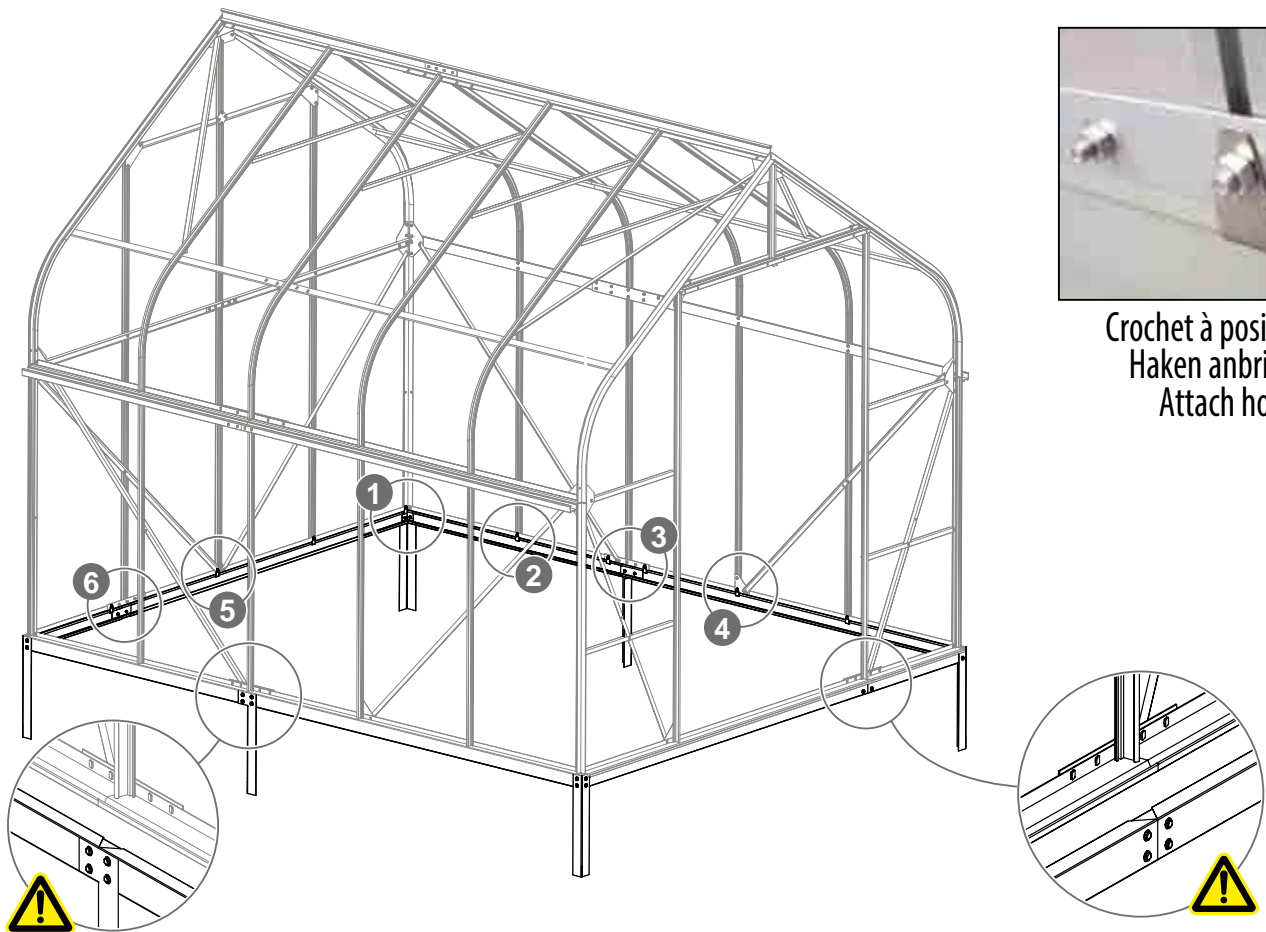


1002 x 24

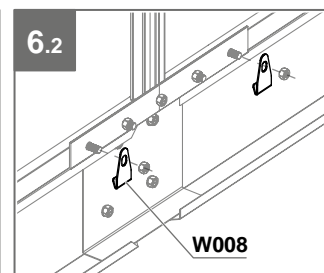
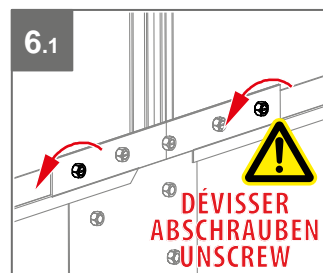
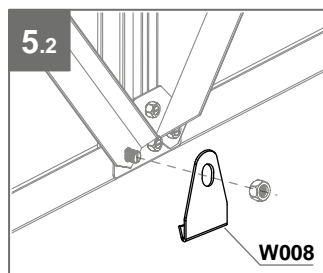
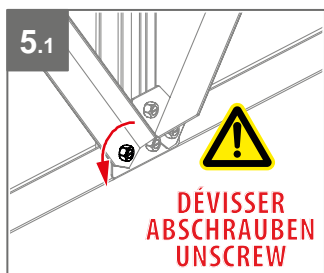
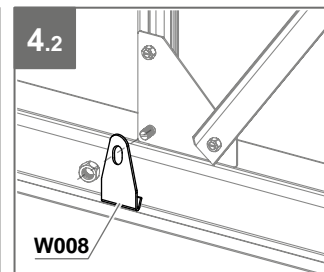
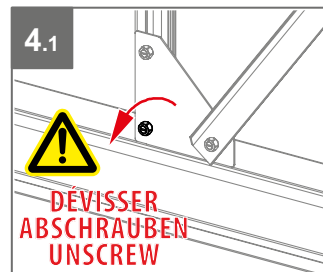
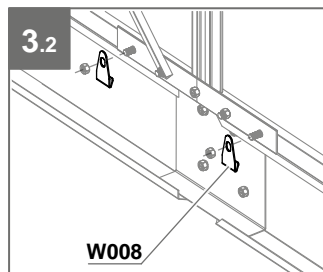
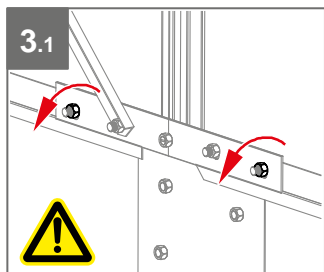
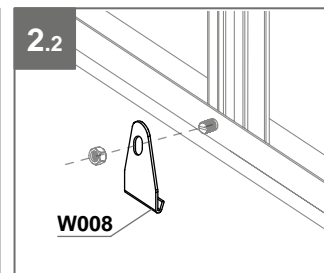
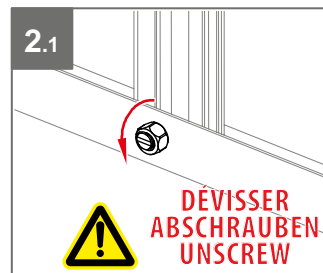
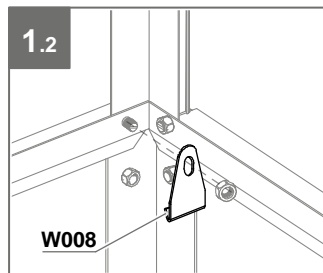
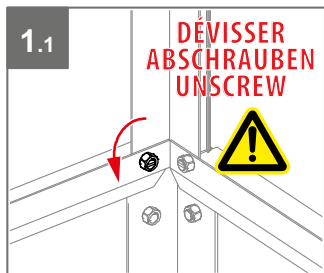
# FIXATION DE LA SERRE SUR LA BASE

## BEFESTIGUNG DES GEWÄCHSHAUSES AM FUNDAMENTRAHMEN

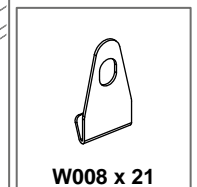
### FASTENING THE GREENHOUSE ONTO THE GREENHOUSE BASE



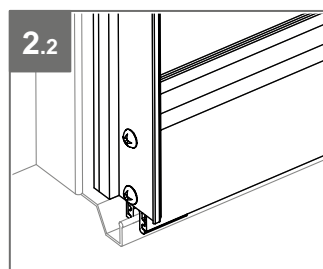
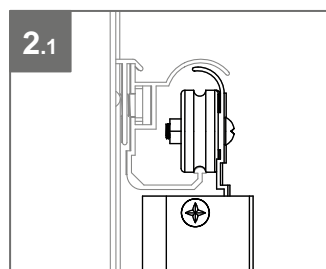
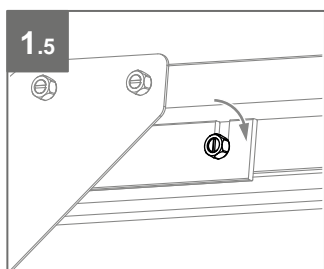
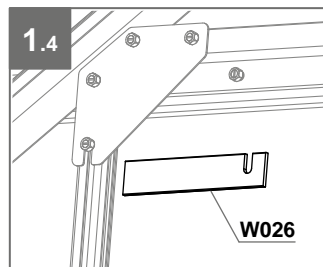
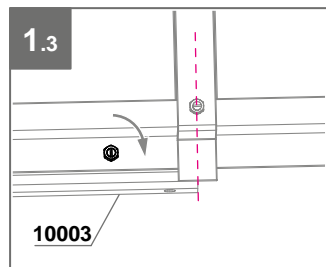
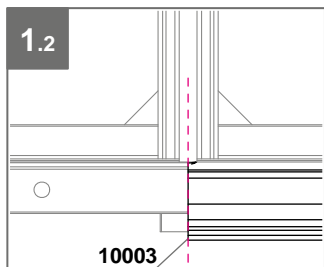
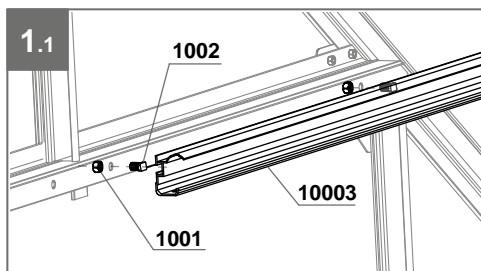
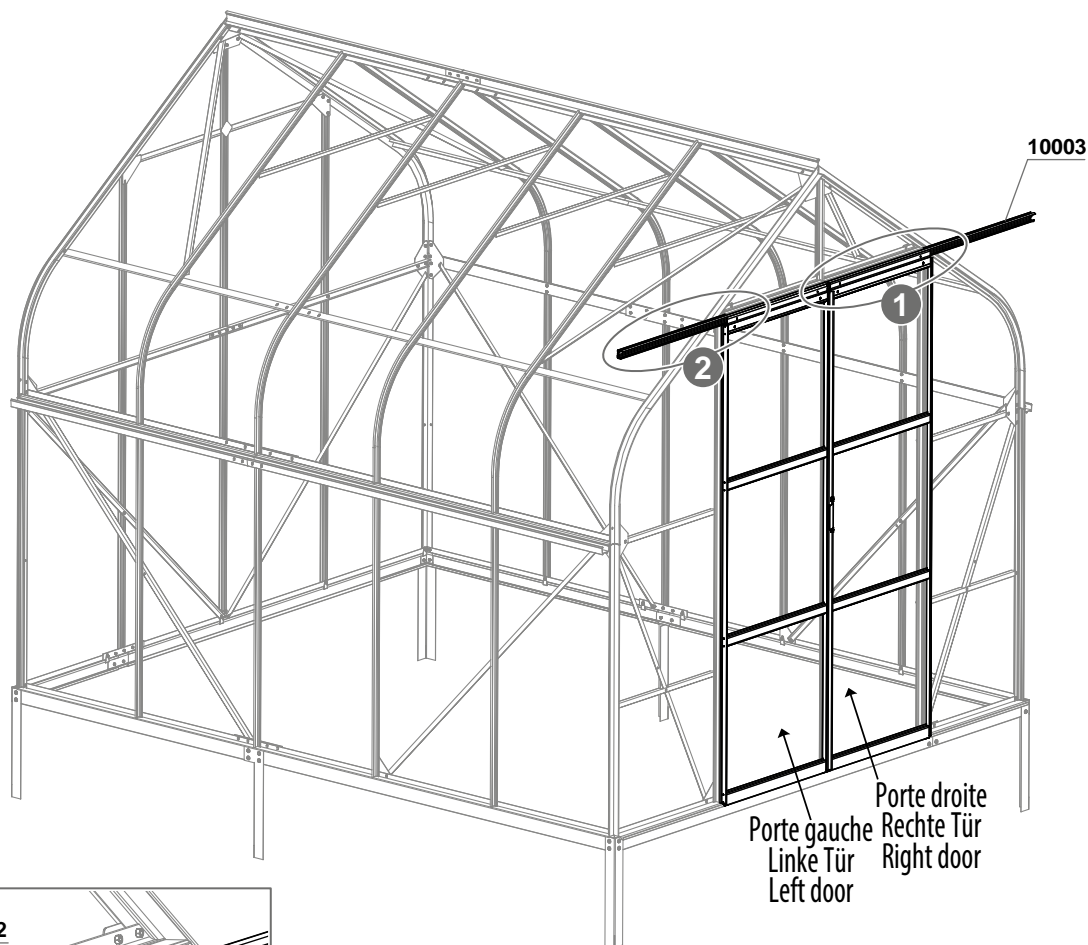
Crochet à positionner  
Haken anbringen  
Attach hook



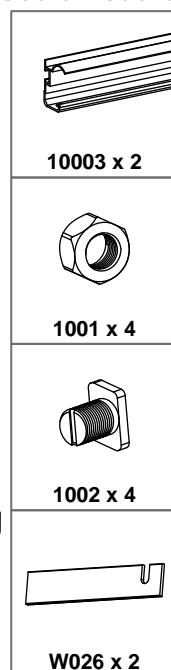
Module de base  
Basismodul  
Basic module



# MONTAGE PORTE + RAIL MONTAGE TÜR + SCHIENE ASSEMBLING DOOR + RAIL

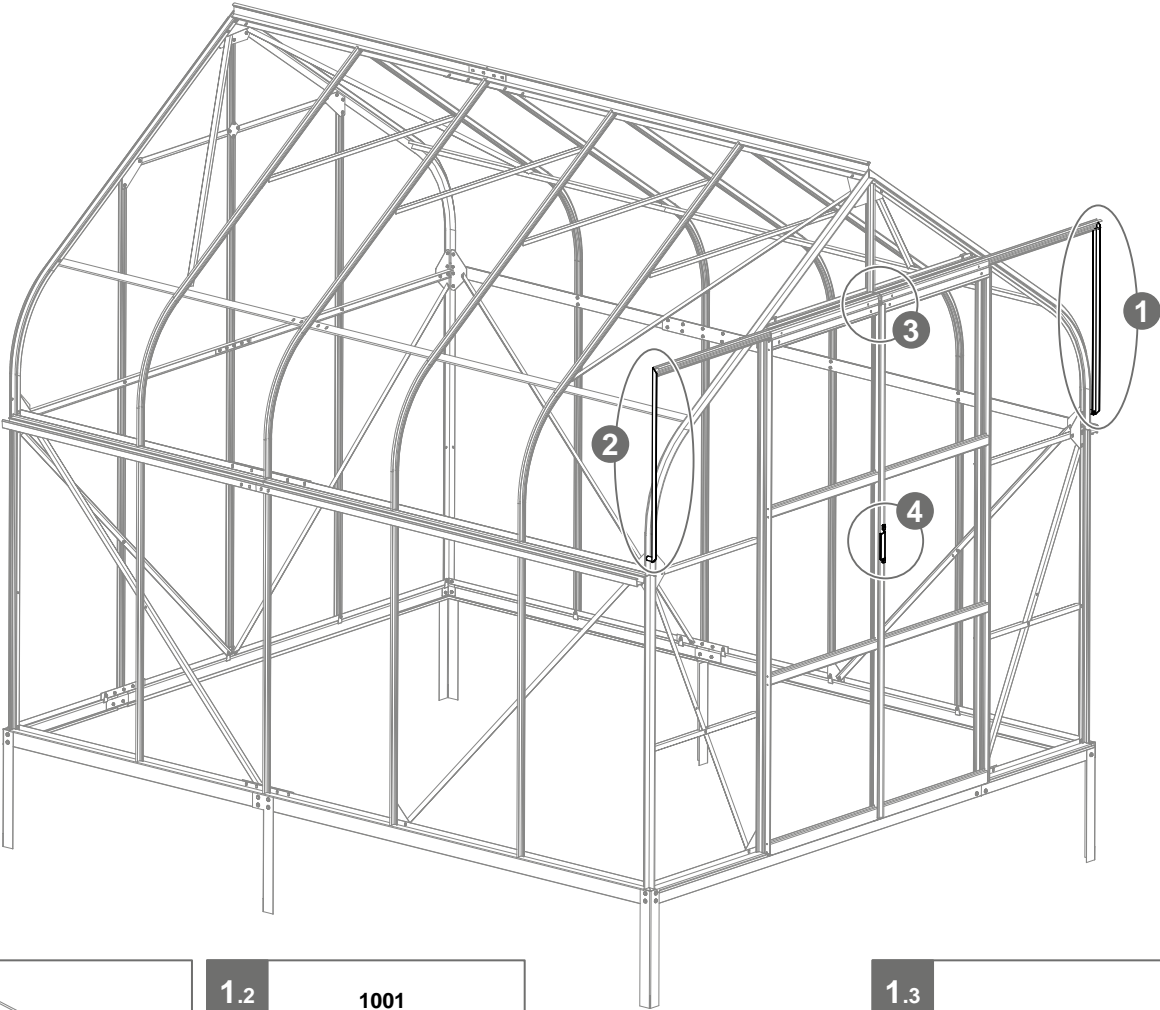


## Module de base Basismodul Basic module

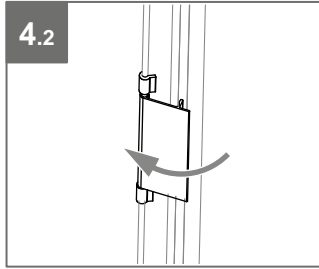
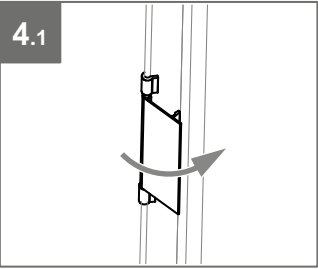
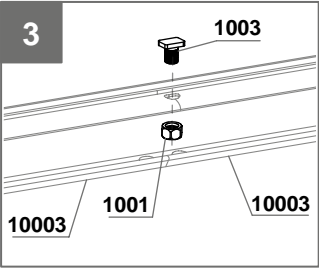
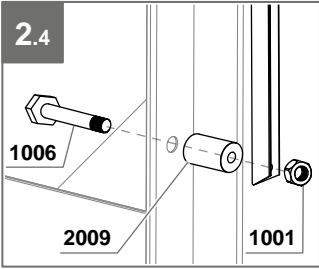
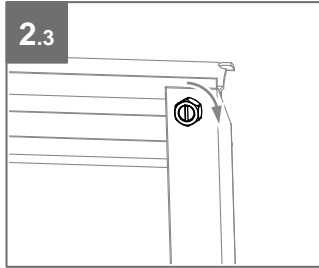
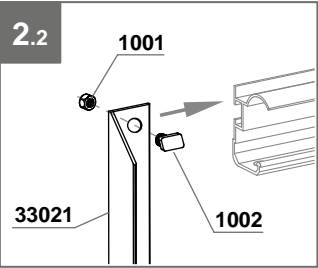
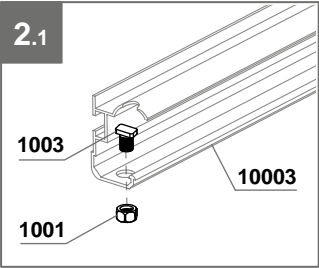
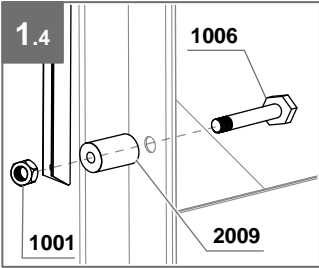
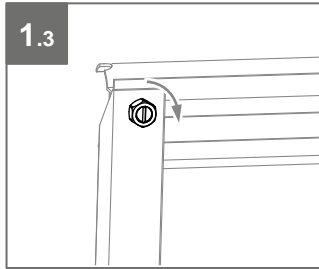
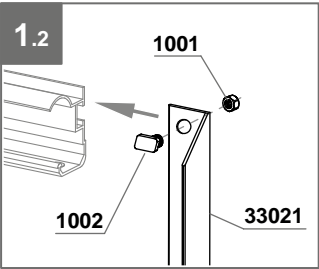
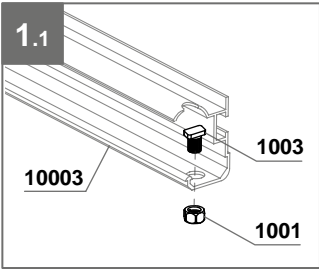


Recommandation : graissage régulier du rail.  
Empfehlung : Schiene regelmäßig schmieren.  
Recommendation : grease rail regularly.

# MONTAGE PORTE + RAIL MONTAGE TÜR + SCHIENE ASSEMBLING DOOR + RAIL



Module de base  
Basismodul  
Basic module

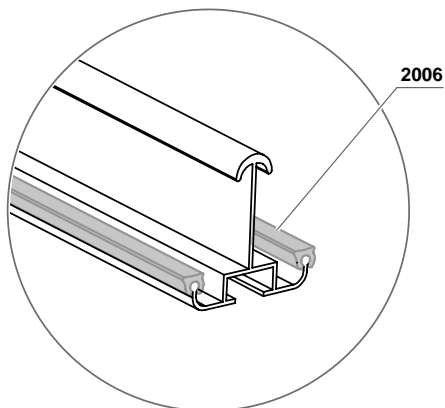


	33021 x 2
	1001 x 7
	1002 x 2
	1003 x 3
	1006 x 2
	2009 x 2



# POSE DU JOINT DE VITRAGE VERGLASUNGSDICHTUNG ANBRINGEN INSTALLING THE GLAZING SEAL

Le joint caoutchouc est à poser sur les profilés de toiture, parois et porte.  
Die Gummidichtung ist auf allen Dach-, Wand- und Türprofile anzubringen.  
The rubber seal is to be attached on all the roof, wall and door profiles.



Module de base  
Basismodul  
Basic module

